



Customer Services Bulletin
Alicanto Grande Free Standing Table Modification
21/07/2020



Dear Colleague,

Following customer feedback, the free standing table now supplied with all Alicanto Grande models has a larger surface area as a result of the addition of two folding extension flaps.

As and when owners of earlier production models request this upgrade, please submit the appropriate warranty claim for parts and labour using the following details:

There are two table kits available as follows:

- | | |
|-------------------------------------------|-------------------------------|
| • Alicanto Grande – Sintra & Porto models | Kit Part No. 2990590 |
| • Alicanto Grande – Estoril models | Kit Part No. 2990591 |
| • Labour | Warranty Code. 9999083 |

Standard operation time allowance

1 hour

Please refer to the Standard Operating Procedure Z-SOP-RPC-P-SP-0012 attached below for more information on how to modify the table accordingly.

Should you have any queries with the above please contact us
customerservices@baileyofbristol.co.uk



Best regards

Dave Evans
Head of Customer Services



Alicanto Free Standing Table Revision

Z-SOP-RPC-P-SP-0012


Document Revision History						Product Affected:	
Revision	Reason For Change			Date	By		
O1	Initial Write Up					Model Range:	
O2						Log Category:	
O3						Information Source:	
O4						Initial Release Author:	
O5						Latest Release Date:	
O6						Additional Training Req:	
O7						Production Hand Over	
O8						Production Line:	
O9						Station No:	
O10						MTL Name:	
						MTL Signature:	
Document Approval & Sign Off							
Revision	E.H.S.	Production	N.P.I.	Quality	Log Admin		
O1							
O2							
O3							
O4							
O5							
O6							
O7							
O8							
O9							
O10							
PPE Requirements Contained within this document:						Additional Information:	
 						* Ensure Any Sealant/Adhesive Being Us Is Within It's Expiry Date.	
						*	
						*	
						*	

Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.

*	
*	

What's Required

TOOLING

No2 Pozi Drive Screwdriver	Description	Description	Description	Description
				
Description	Description	Description	Description	Description

What's Required

PARTS

Description	Description	Description	Description	Description
Description	Part No:	Part No:	Part No:	Part No:
Description	Description	Description	Description	Description
Part No:	Part No:	Part No:	Part No:	Part No: Dependant on type/mod

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Operator Reference Sheet

Revision:

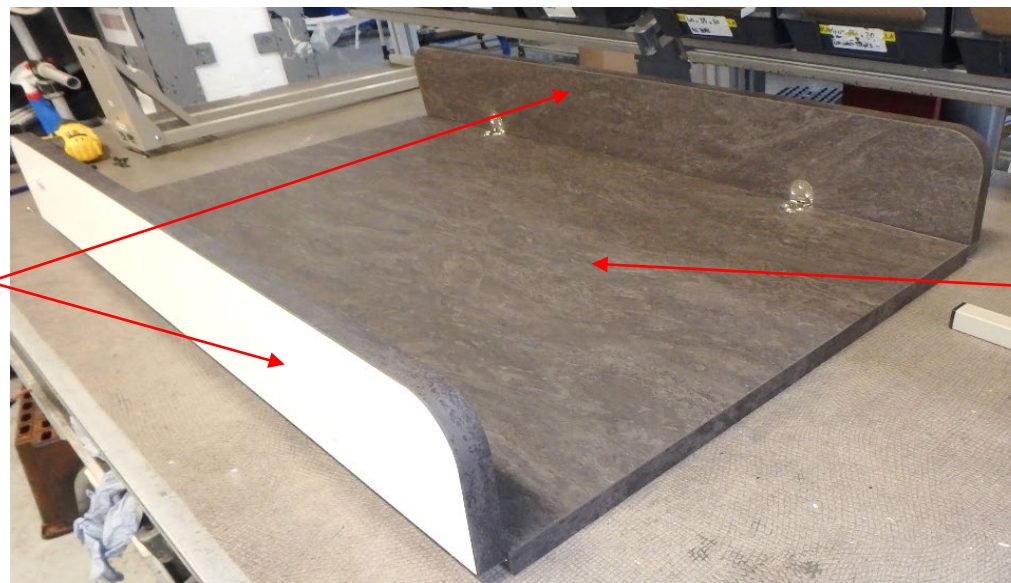
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These attachments can be removed from the SOP & used line side for product change over information

1) Table Upgrade Kit: Check all parts are present and undamaged.

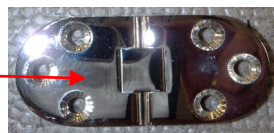
Contents : a) Large Centre Table Base, b) Table Side Extensions, c) Support Hinges, d) Table Hinge Fixing Screws

b) 1XZ0116 - Table Side Extensions
Quantity 2 off



a) 1XZ0115 - Centre Table Base
Quantity 1 off

c) 1XZ0117 - Support Hinges
Quantity 4 off



d) 1490461 - Screw - No6 x 5/8" CSK
Pozi Self Tapping S/S
Quantitv 24 off



Quantity 27 011

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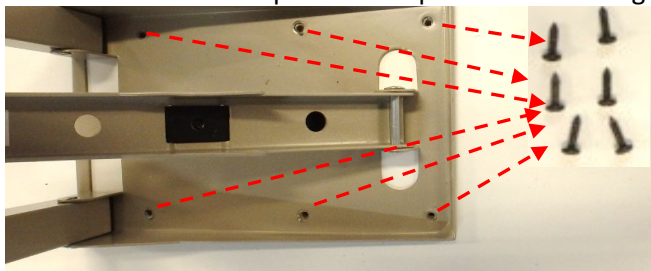
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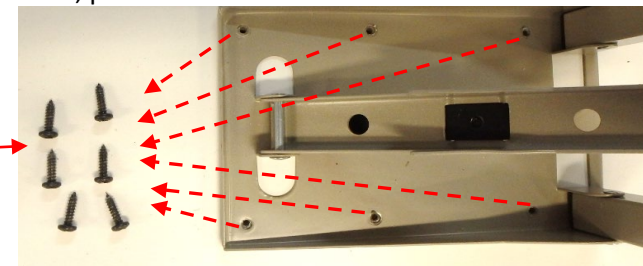
2) Place Original table face down on protected work bench



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3) Remove 6 off fixing screws from table legs



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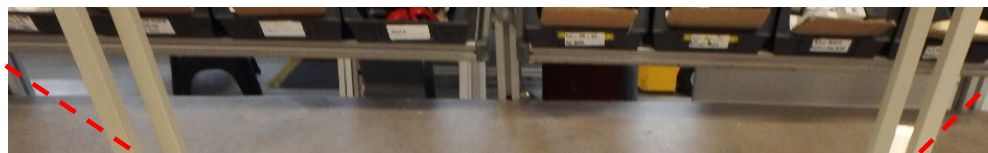
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4) With screws removed lift off the table legs and place safely aside for refitting to new table



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5) Place main table section face up on clean work bench and then position the table extensions next to main section aligning the hinge bracket cutouts

Main centre section of new table

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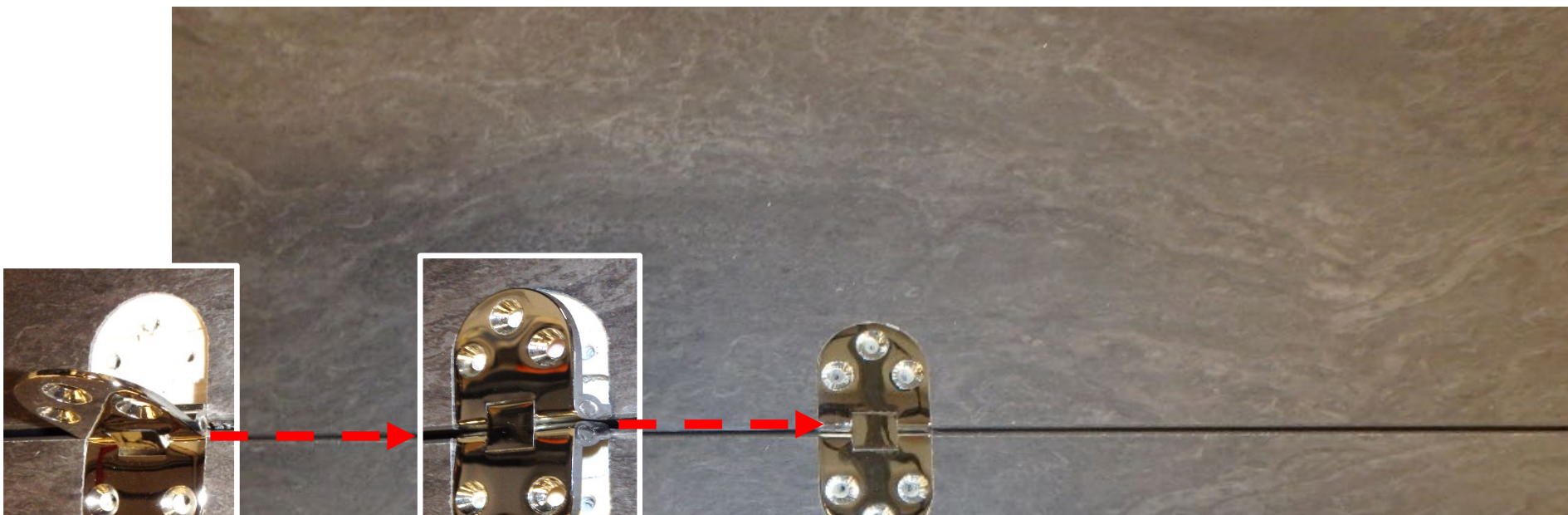
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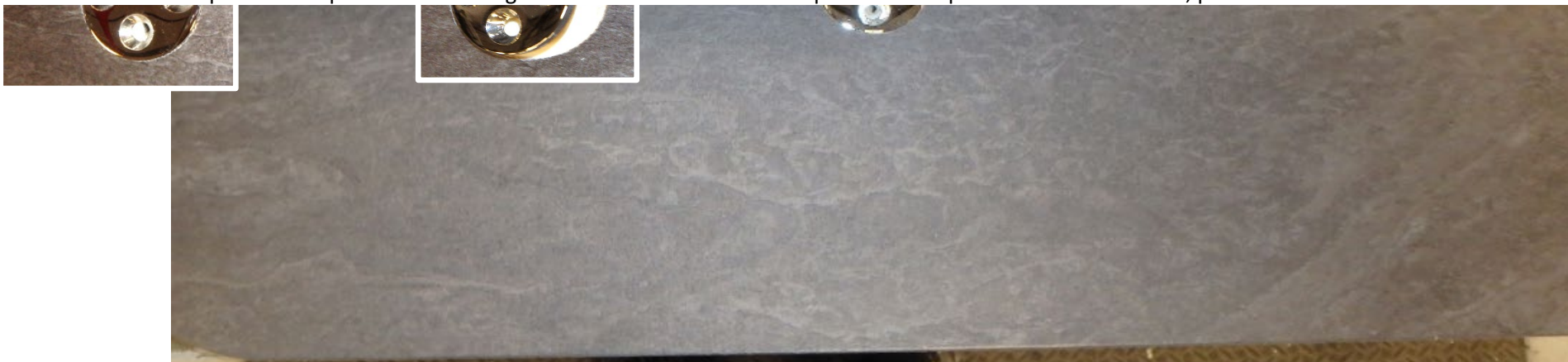
Revision: 1

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6) Locate each of the 4 hinges in turn into the cutouts, note hinge will be a push fit.



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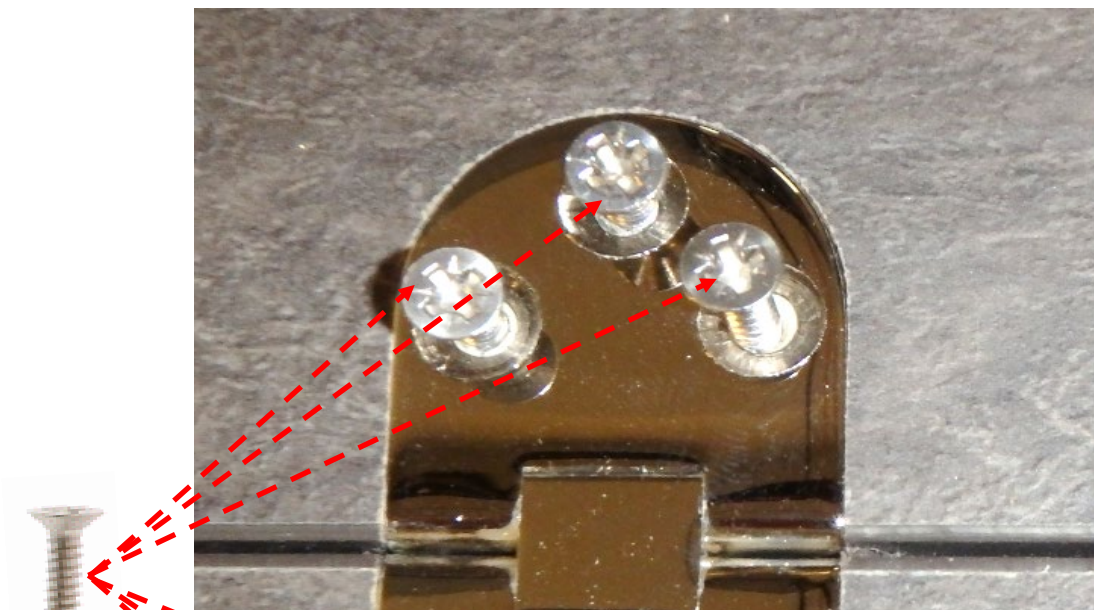
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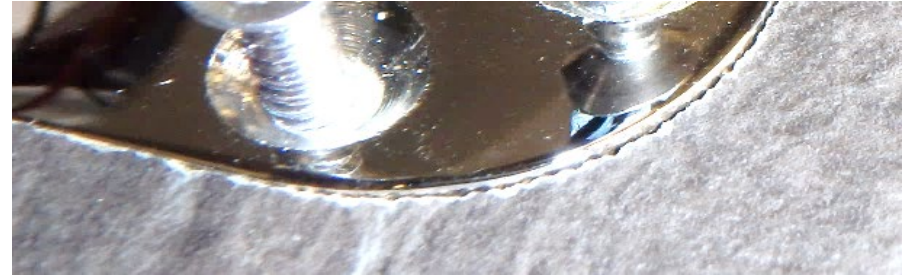
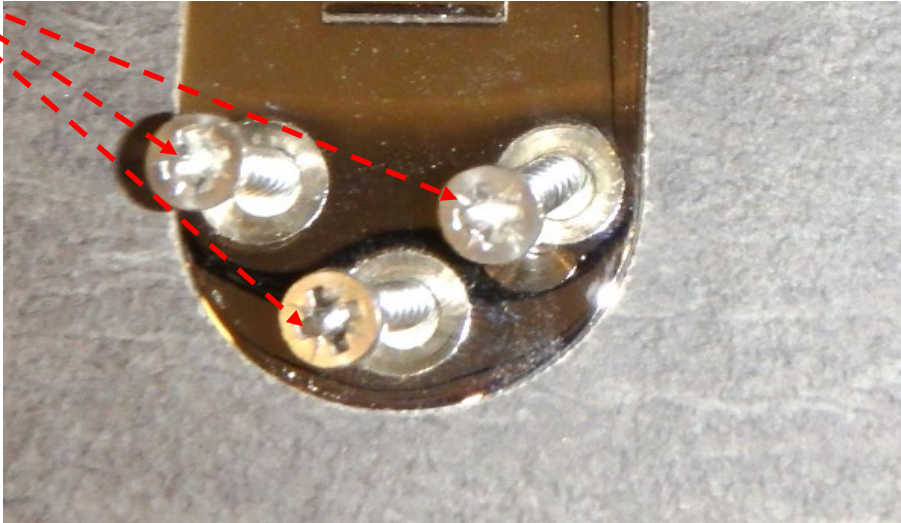
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7) fit and secure 6 off hinge fixing screw 1490461, for each of the 4 hinges in turn.



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Screw
1490461



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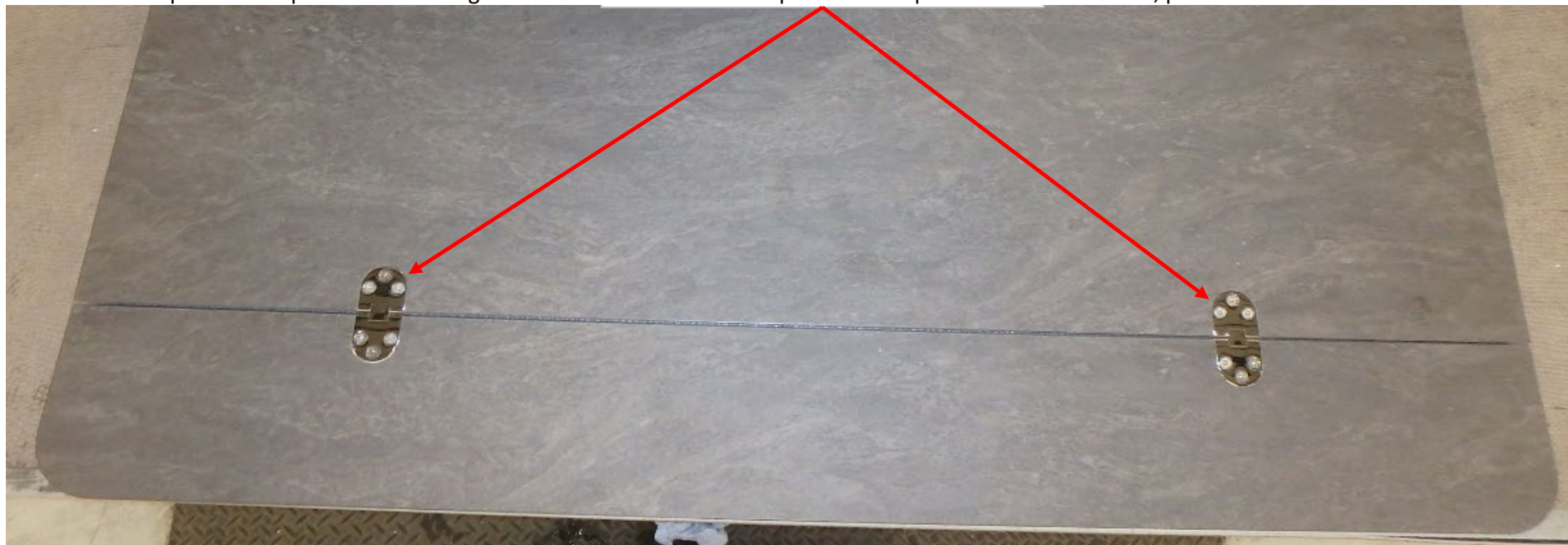
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8) All 4 hinges fixed in place

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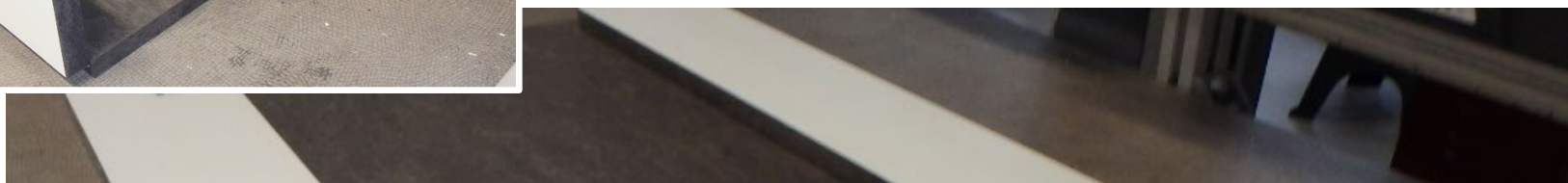
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9) Fold both extensions into closed position



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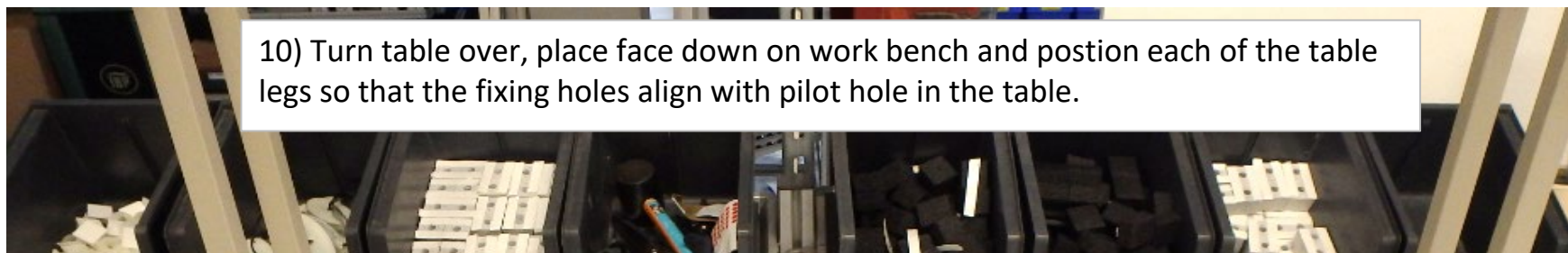


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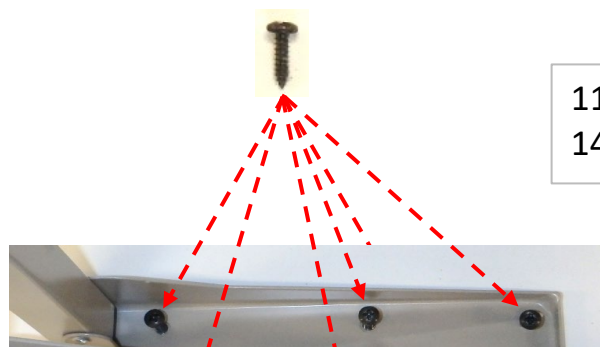


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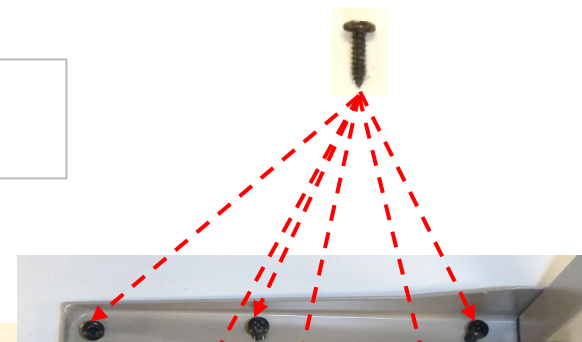
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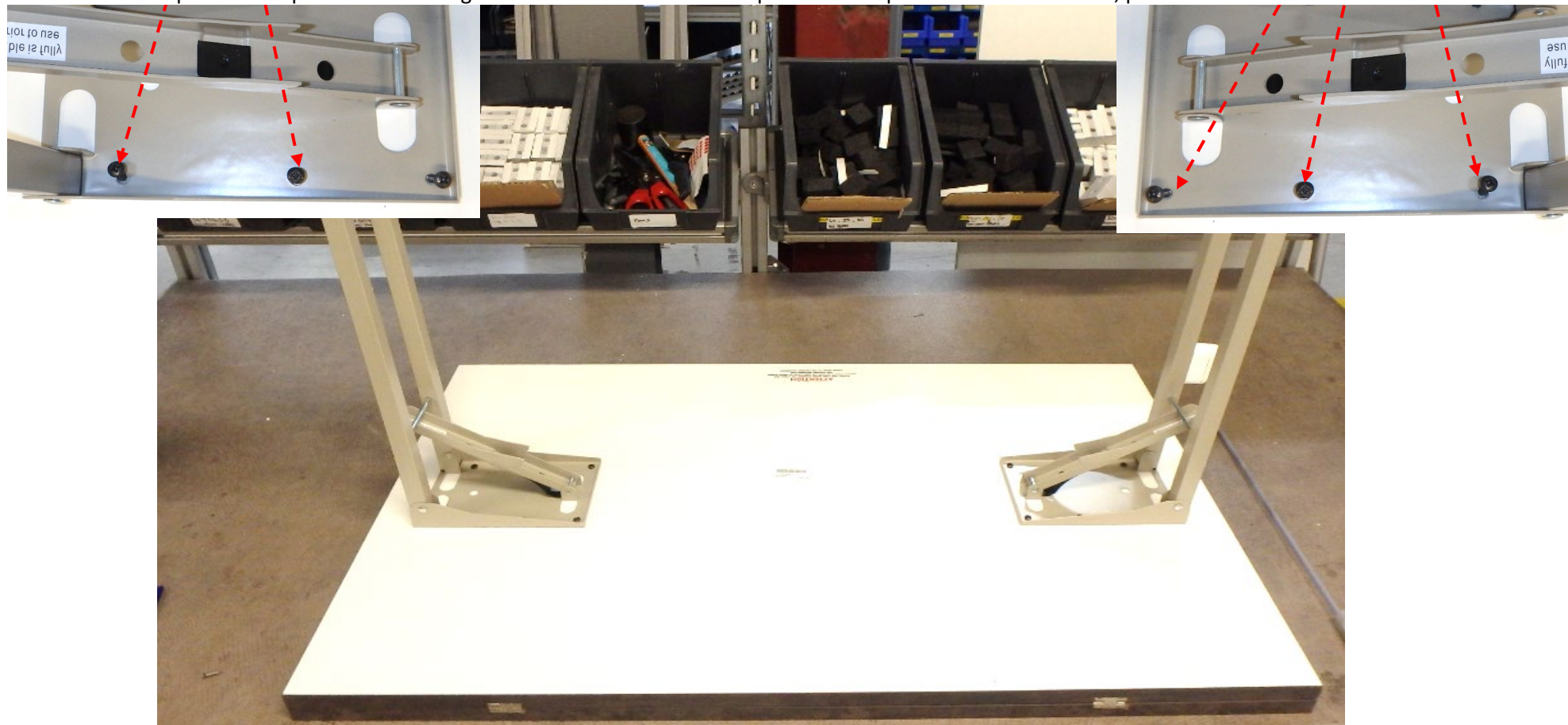
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11) Locate 6 off fixing screws in each of the table legs
1410041 - 4.2x16.0 Pozi Pan Steel Type AB S/t



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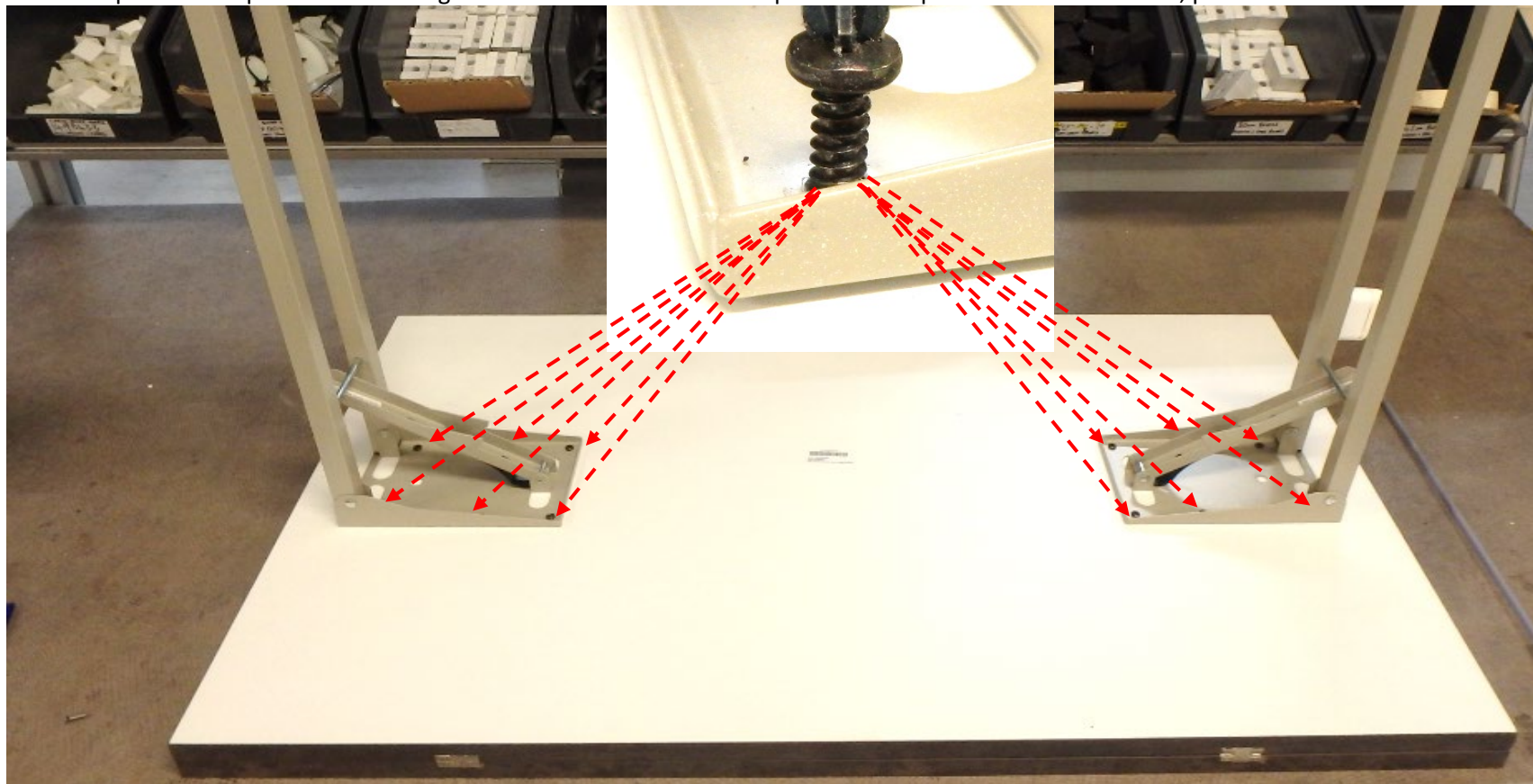
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12) Tighten up the 12 off screws



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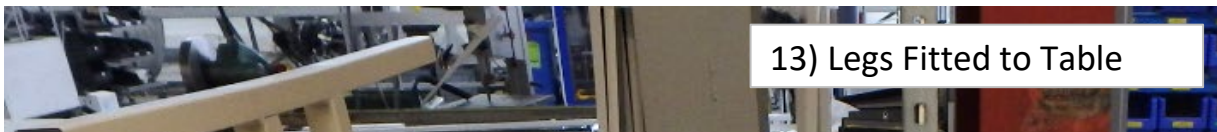


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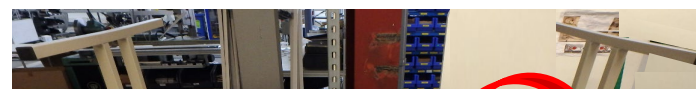
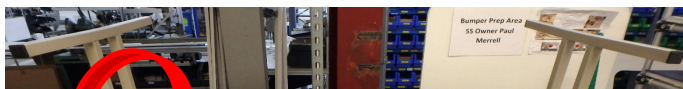
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14) Fold table leg with turn buckle first



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15) Fold 2nd table leg then rotate turn buckle 180 degrees to lock legs in closed position

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