



Customer Services Bulletin

14/10/2020

TB-M-0049



External gas BBQ point ventilation - Product Modification Notice

Dear Colleague

MODEL: All Alliance SE motorhome models

We would like to advise you that during ongoing quality assessment of our product we have identified a possible issue relating to the installation of the exterior gas barbeque point fitted to Alliance SE motorhomes. In a number of instances, it has been identified that the additional floor vent located underneath the barbeque point has not been installed.

Consequently we are contacting existing owners requesting access to their motorhome in order that the extra ventilation hole can be cut out and the vent cover fitted by our Bailey Response Team Technicians. The modification has no structural detriment to the vehicle, and will take no more than half an hour to complete.

In light of the current situation and in line with company policy, this remedial work is being completed in a COVID-secure manner. Technicians will wear face coverings and gloves whilst at

customer premises and when entering their vehicle. Social distancing guidelines will be respected at all times and the work area will be thoroughly cleaned after completion.

Some motorhomes may be located with yourselves and in that instance a contact call will be made to request access to rectify those vehicles.

Local lockdown restrictions may mean we are unable to attend some customers / retailer locations and in such an event we would ask if possible that you undertake remedial work on Bailey's behalf please.

A Standard Operating Procedure **Z-RPC-STD-P-SP-0010** is attached detailing the parts required and the rectification method to be followed.

We thank you in advance for your continued support and should you have any further queries with respect to this matter please contact the Bailey Customer Services Team on customerservices@baileyofbristol.co.uk and we will be happy to assist.

Best regards






A handwritten signature in dark ink, appearing to read 'Dave Evans', followed by a small dot.

Dave Evans
Head of Customer Services



Alliance BBQ Drop Vent Rectification

Z-RPC-STD-P-SP-0010

Document Revision History						Product Affected:	
Revision	Reason For Change		Date	By			
O1	Initial Write Up		28/09/2020	N.Smale	Motorhomes		
O2					Model Range: Alliance All Models		
O3					Log Category:		
O4					Information Source:		
O5					Initial Release Author:		
O6					Latest Release Date:		
O7					Additional Training Req:		
O8					Production Hand Over		
O9					Production Line:		
O10					Station No:		
						MTL Name:	
						MTL Signature:	
Document Approval & Sign Off							
Revision	E.H.S.	Production	N.P.I.	Quality	Log Admin		
O1							
O2							
O3							
O4							
O5							
O6							
O7							
O8							
O9							
O10							
PPE Requirements Contained within this document:						Additional Information:	
    						*	Ensure Any Sealant/Adhesive Being Used Is Within It's Expiry Date.
						*	
						*	
						*	
						*	
						*	

Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.

Operator Reference Sheet

Revision:

1

These attachments can be removed from the SOP & used line side for product change over information

Tools Required



Battery Drill with
57mm hole cutter



Chalk Gun with
Tube Silirub 2



Pozi Driver

NOTE: It is recommended to keep any visuals or information supplied in a station folder kept by the MTL

Operator Reference Sheet

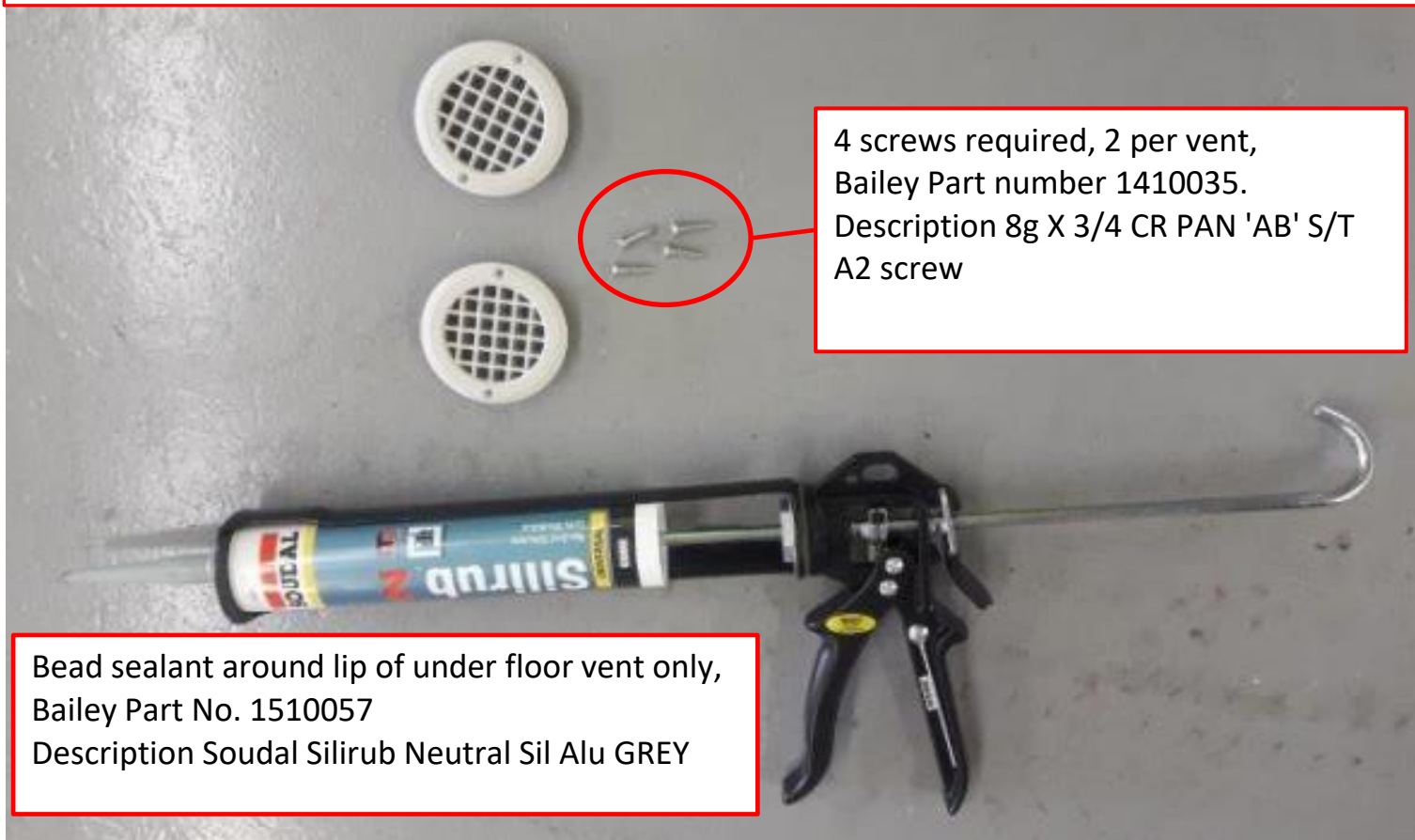
Revision:

1

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Parts Required

2 off vents required per motorhome, one above floor and one under floor.
Bailey Part number 2130088. Description 75mm round short vent RAL7044



4 screws required, 2 per vent,
Bailey Part number 1410035.
Description 8g X 3/4 CR PAN 'AB' S/T
A2 screw

Bead sealant around lip of under floor vent only,
Bailey Part No. 1510057
Description Soudal Silirub Neutral Sil Alu GREY

Operator Reference Sheet

Revision:

1

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Document Sets Provided

A floor plan , under motorhome view and nearside cut away picture are included for the following models,

Alliance 59-2
Alliance 66-2
Alliance 70-6
Alliance 76-2
Alliance 76-2T
Alliance 76-4
Alliance 76-4T

Operator Reference Sheet

Revision:

1

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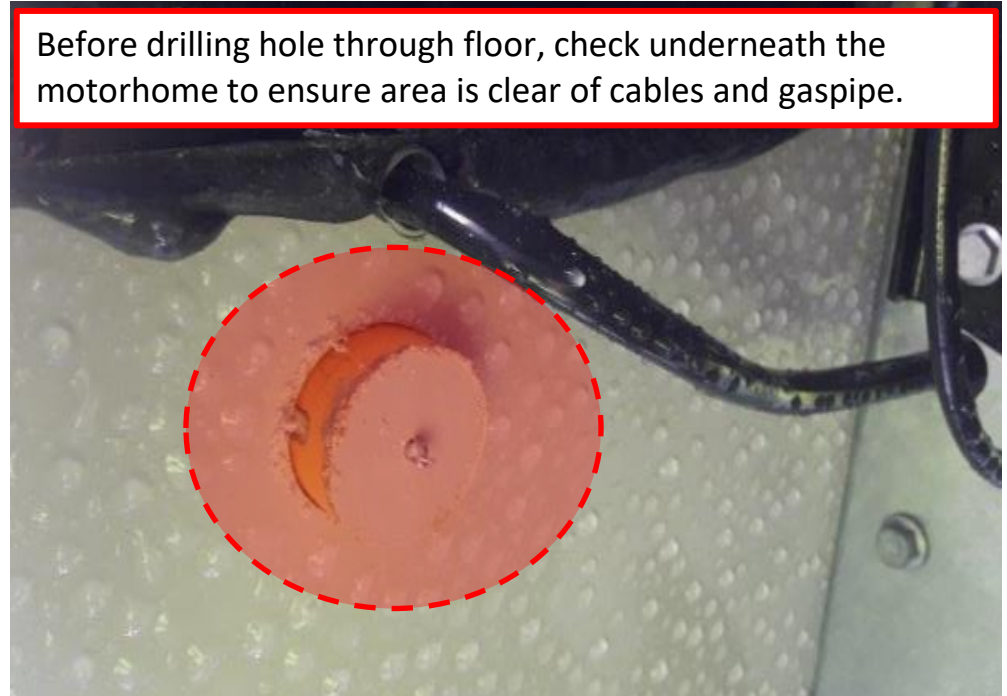
Step 1

Pre Cutting checks



Using appropriate model document set, prepare to drill 57mm dia hole though the floor close to the gas BBQ supply pipe. Check you have adequate access, on some models it may be necessary to remove panels or fixings first. Also check under the motorhome in the area the hole will be cut, see picture to right.

Before drilling hole through floor, check underneath the motorhome to ensure area is clear of cables and gaspipe.



Operator Reference Sheet

Revision:

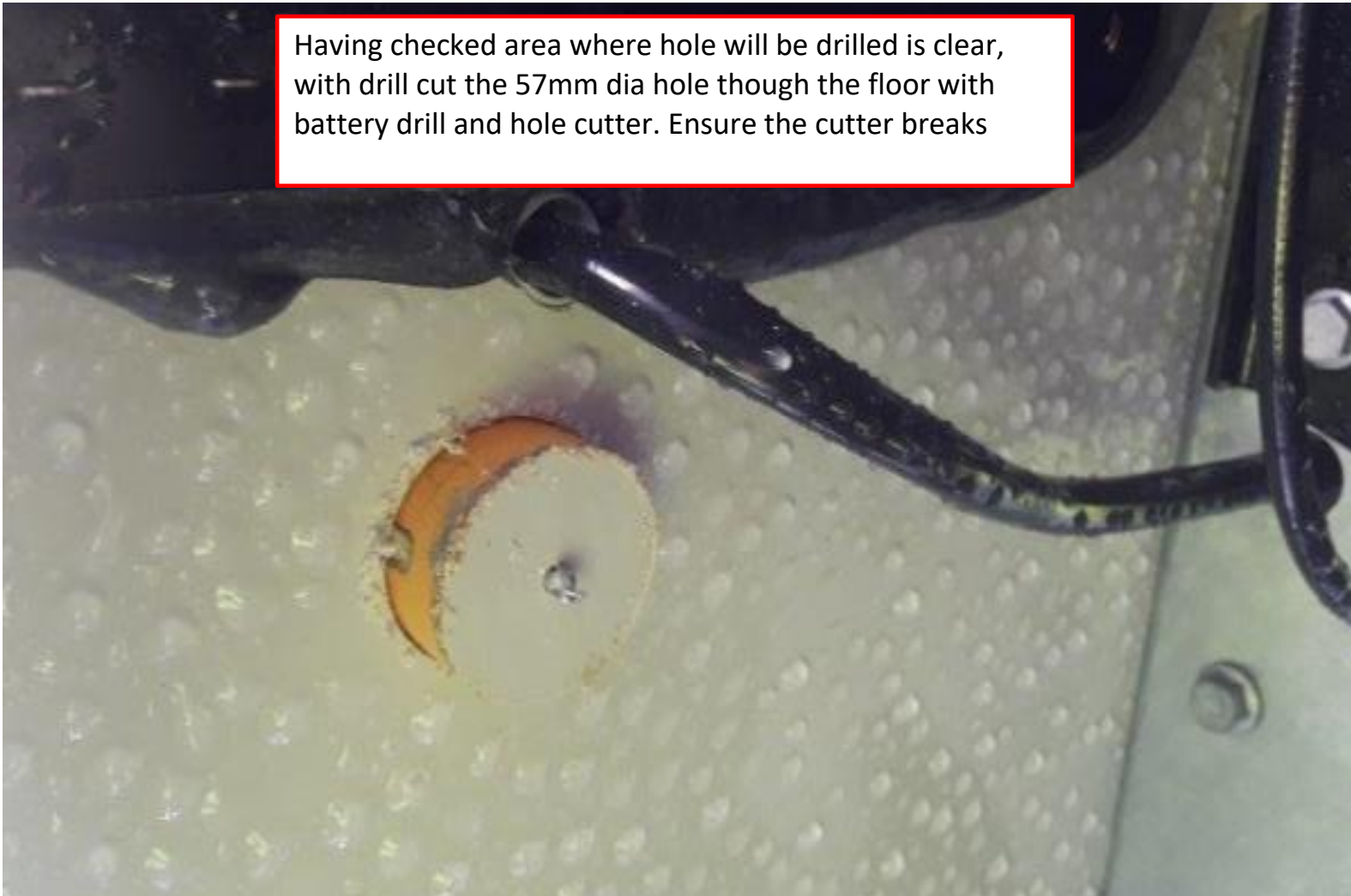
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Step 2

Cutting Vent Hole Through Floor

Having checked area where hole will be drilled is clear, with drill cut the 57mm dia hole through the floor with battery drill and hole cutter. Ensure the cutter breaks



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Step 3

Fitting under floor vent grill

Ensure the area around drop vent hole is clean, dry and free of any road dirt.



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Revision:

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Step 4

Fitting under floor vent grill



Apply 5mm bead of Silirub 2 around the lip of the floor vent then insert vent up into underside of the floor



Secure vent to under side of floor with 2 off screws Bailey Part number 1410035. Description 8g X 3/4 CR PAN 'AB' S/T A2 screw. Caution do not overtighten screw as it will spin in the grp, use hand screw driver.

Operator Reference Sheet

Revision:

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Step 5

Fitting above floor vent grill



Push vent (sealant not required) into the vent hole.

Secure vent to floor with 2 off screws

Bailey Part number 1410035.

Description 8g X 3/4 CR PAN 'AB' S/T A2 screw

Finally replace any panels or fixings that were removed.

Ensure you have removed all tools and work area is clean and tidy.











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Operator Reference Sheet

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WORKER REFERENCE SHEET				www.alcumusgroup.com			
FACILITY	BAILEY	MAIN	ASSEMBLY LINE B	SUB	69666		
MATERIAL/PROCESS							
SILIRUB 2				<div>MEDIUM HAZARD</div> <div>SEMI-SOLID</div> 			
SUPPLIER		SOUDAL N.V					
KEYWORD		Sealant (Silicone)					
SIGNAL WORD		NONE					
METHOD		Gun applying		AREA		Inside Well Ventilated	
				EXPOSURE TIME		1/2 to 2 hours per shift	
				ACTIVITY COMMENTS			
LOW ACUTE RISK - FULL EXPOSURE				LOW CHRONIC RISK - FULL EXPOSURE			
CONTROL MEASURES							
LOW ACUTE RISK - INDIVIDUAL ACTIVITY				LOW CHRONIC RISK - INDIVIDUAL ACTIVITY			
 KEEP SKIN COVERED		 POLYTHENE OR NITRILE		 IF CONTACT LIKELY		 WASH AFTER USE	
				 IF SOILED		 CLOSE ALL CONTAINERS	
						 CONTROLLED STORE /WASTE	
HEALTH HAZARDS May cause ill health if ingested in quantity Skin - irritation and dermatitis may result from prolonged contact May cause eye irritation May cause allergic reaction in susceptible individuals							
 <div> <p>This worker sheet was compiled by Alcumus Sypol Limited from the full COSHH assessment. Refer to the full assessment for further information regarding all aspects of safe use. For advice call the helpdesk on 01296 678464</p> <p>Printed 18/06/2019</p> </div> 							
DATE ASSESSMENT REVIEWED 11/06/2019				LATEST SAFETY DATA SHEET REFERENCE 10/01/2018			

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Operator Reference Sheet

Z-RPC-STD-P-SP-0010

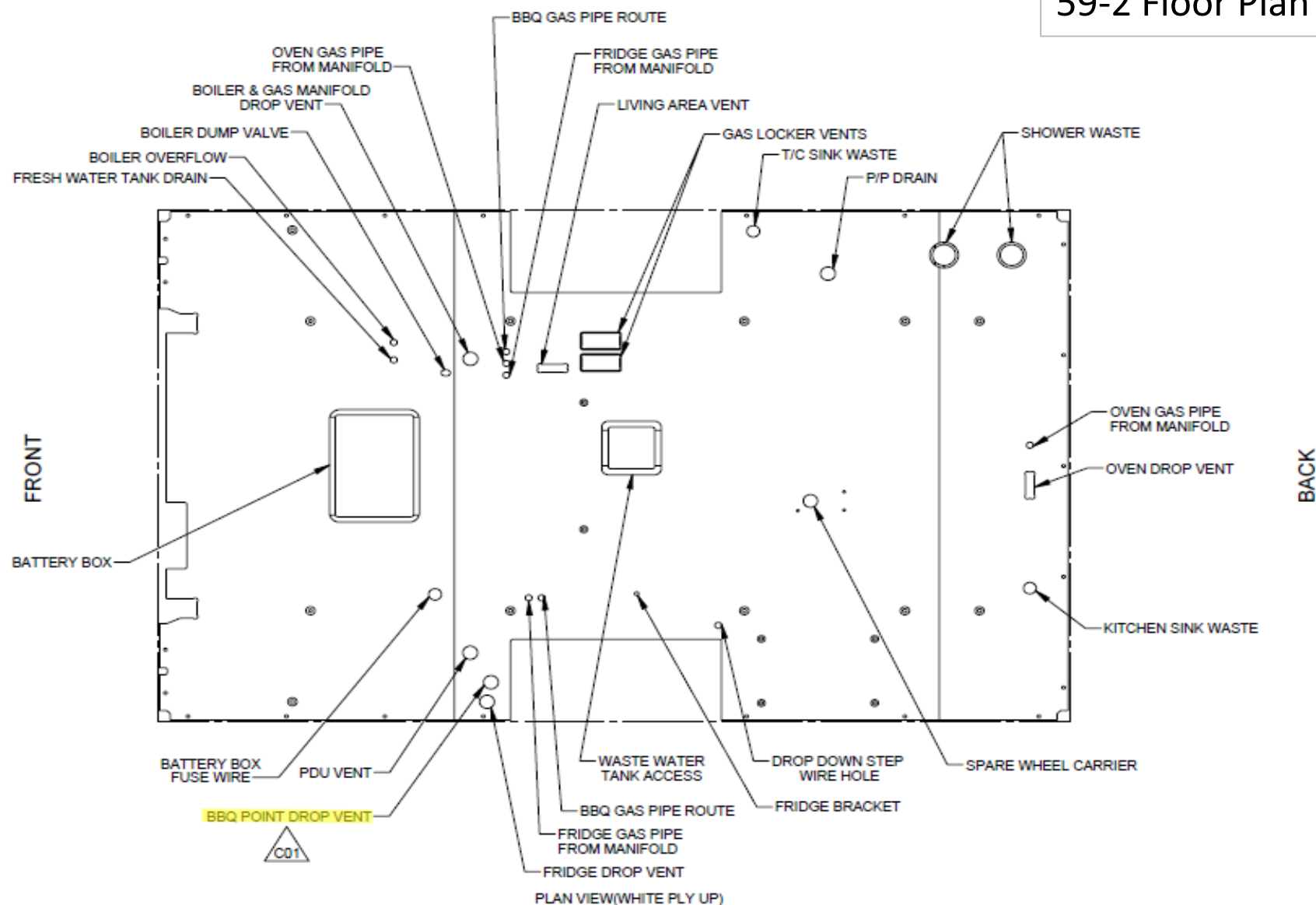
Model 59-2

Revision:

1

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59-2 Floor Plan View



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Operator Reference Sheet

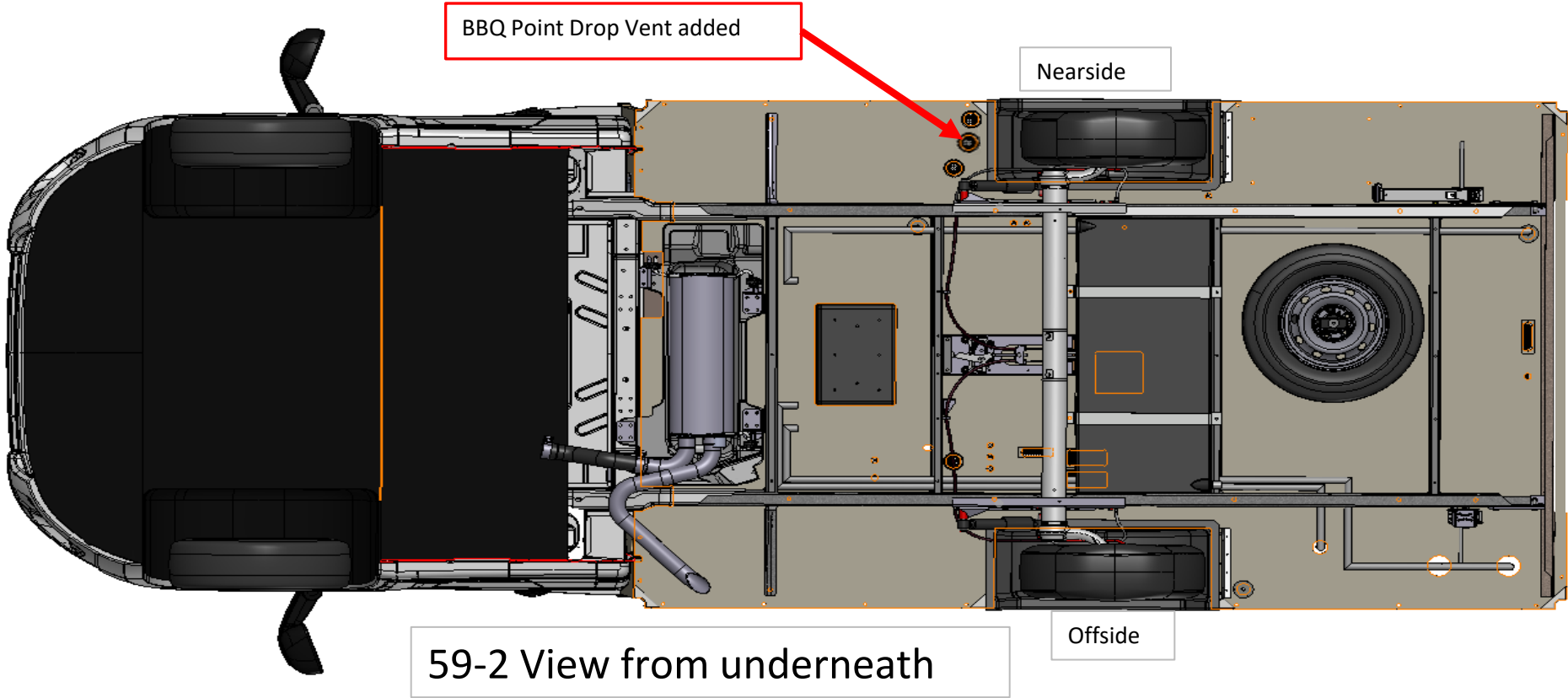
Z-RPC-STD-P-SP-0010

Model 59-2

Revision:

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Operator Reference Sheet

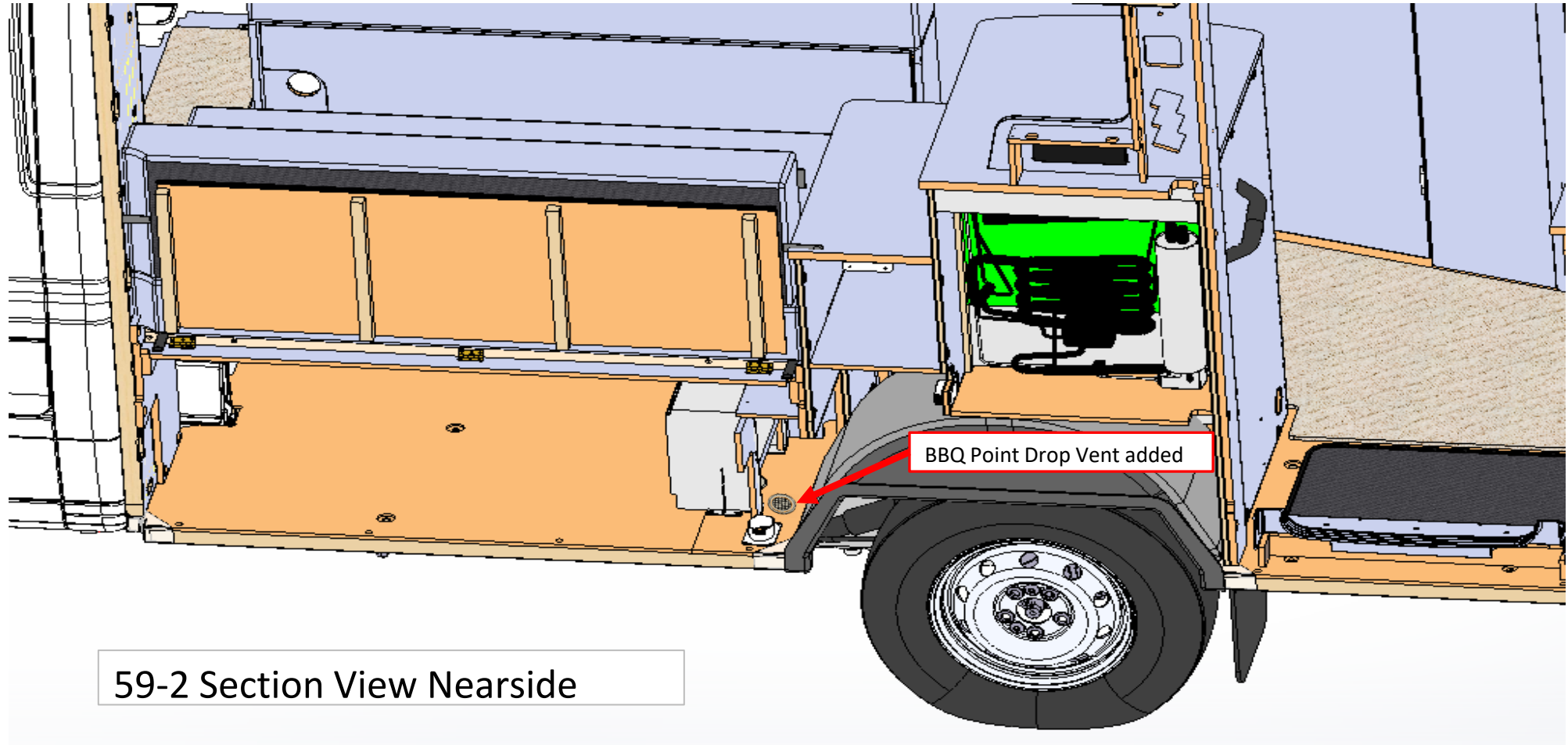
Z-RPC-STD-P-SP-0010

Model 59-2

Revision:

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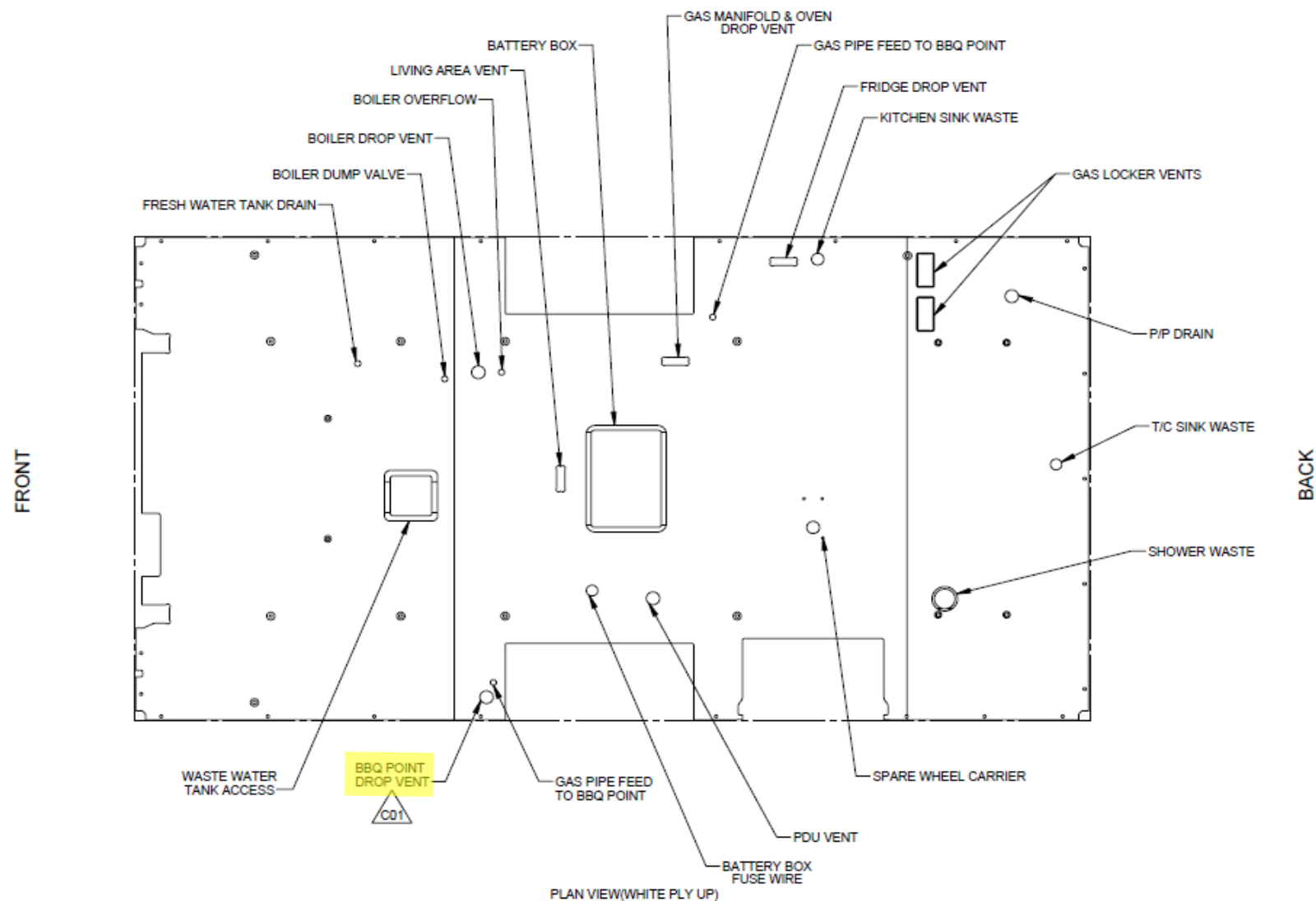
Model 66-2

Revision:

1

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66-2 Floor Plan View



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Operator Reference Sheet

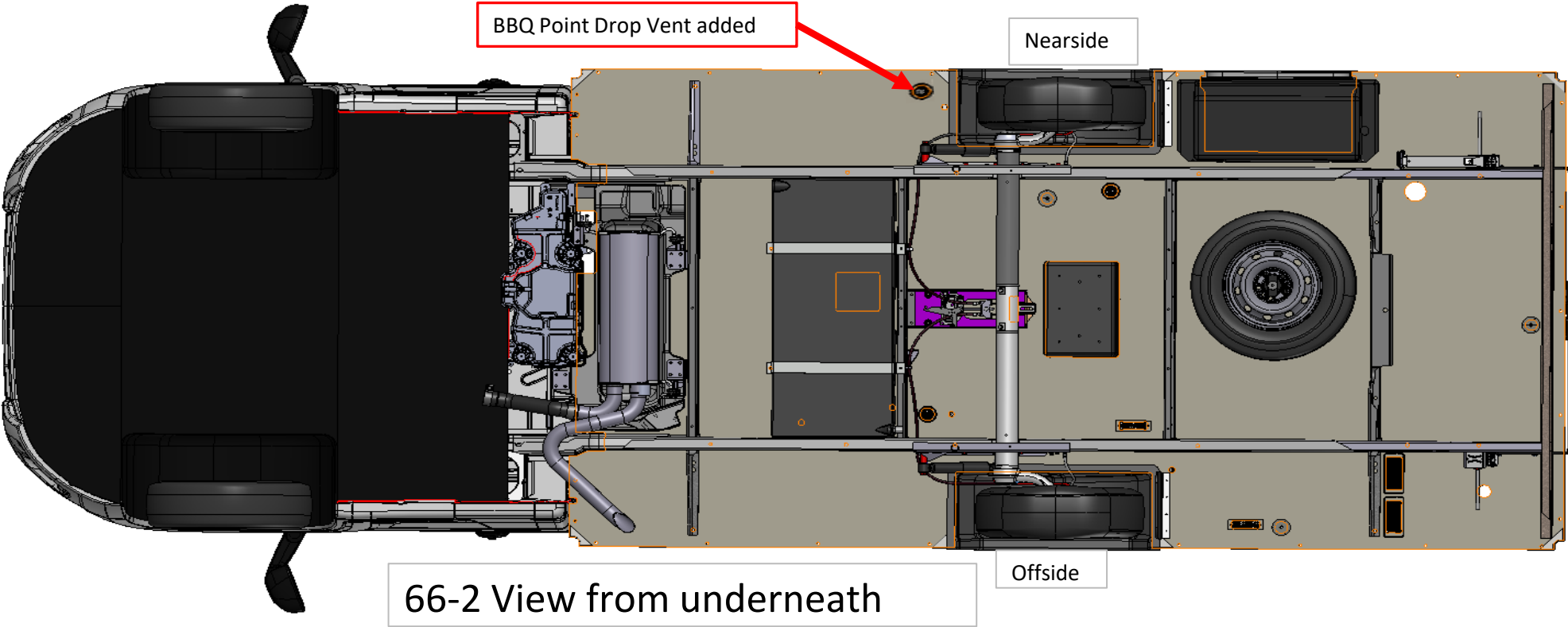
Z-RPC-STD-P-SP-0010

Model 66-2

Revision:

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Operator Reference Sheet

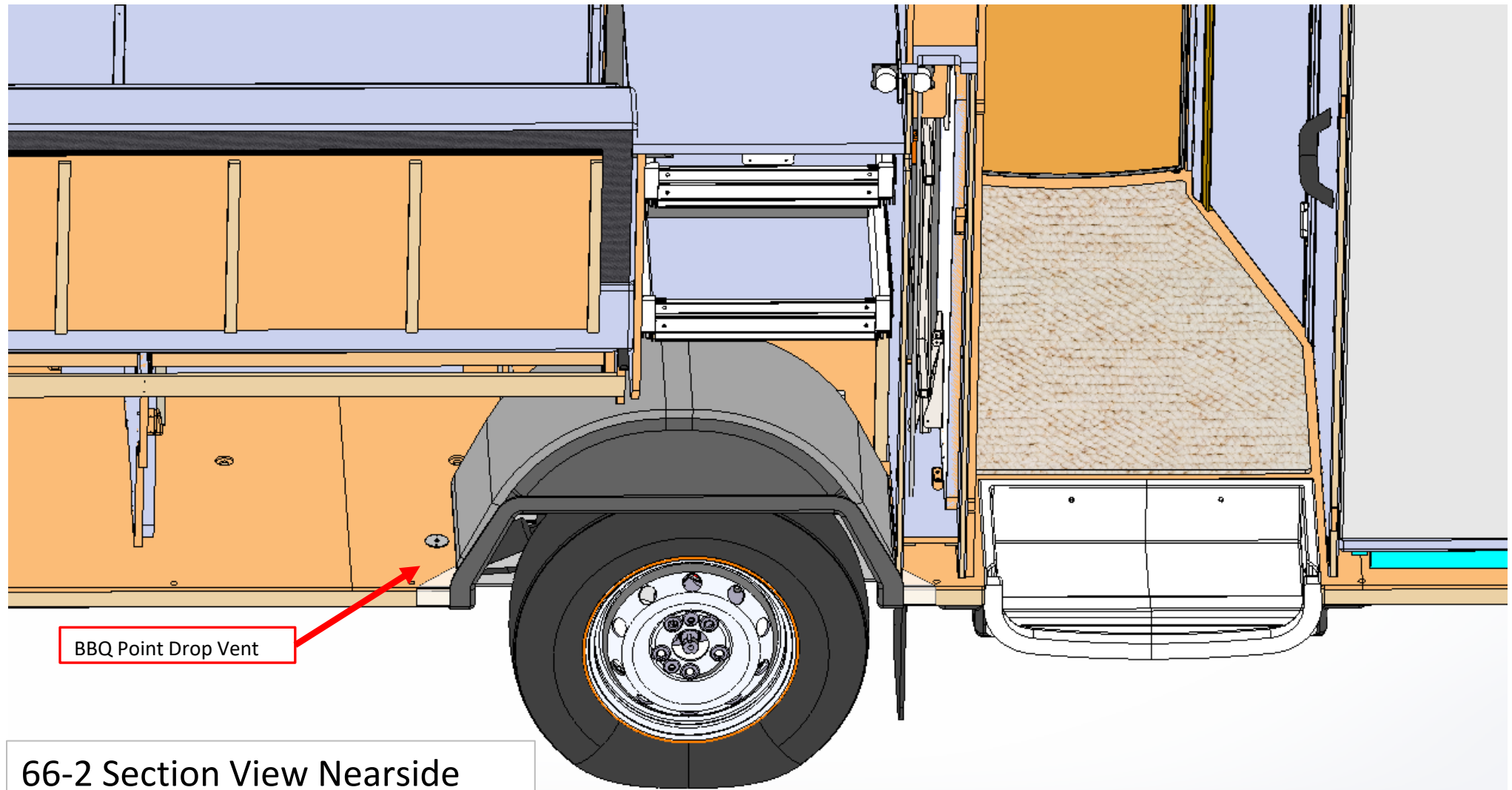
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Model 66-2

Revision:

1

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Operator Reference Sheet

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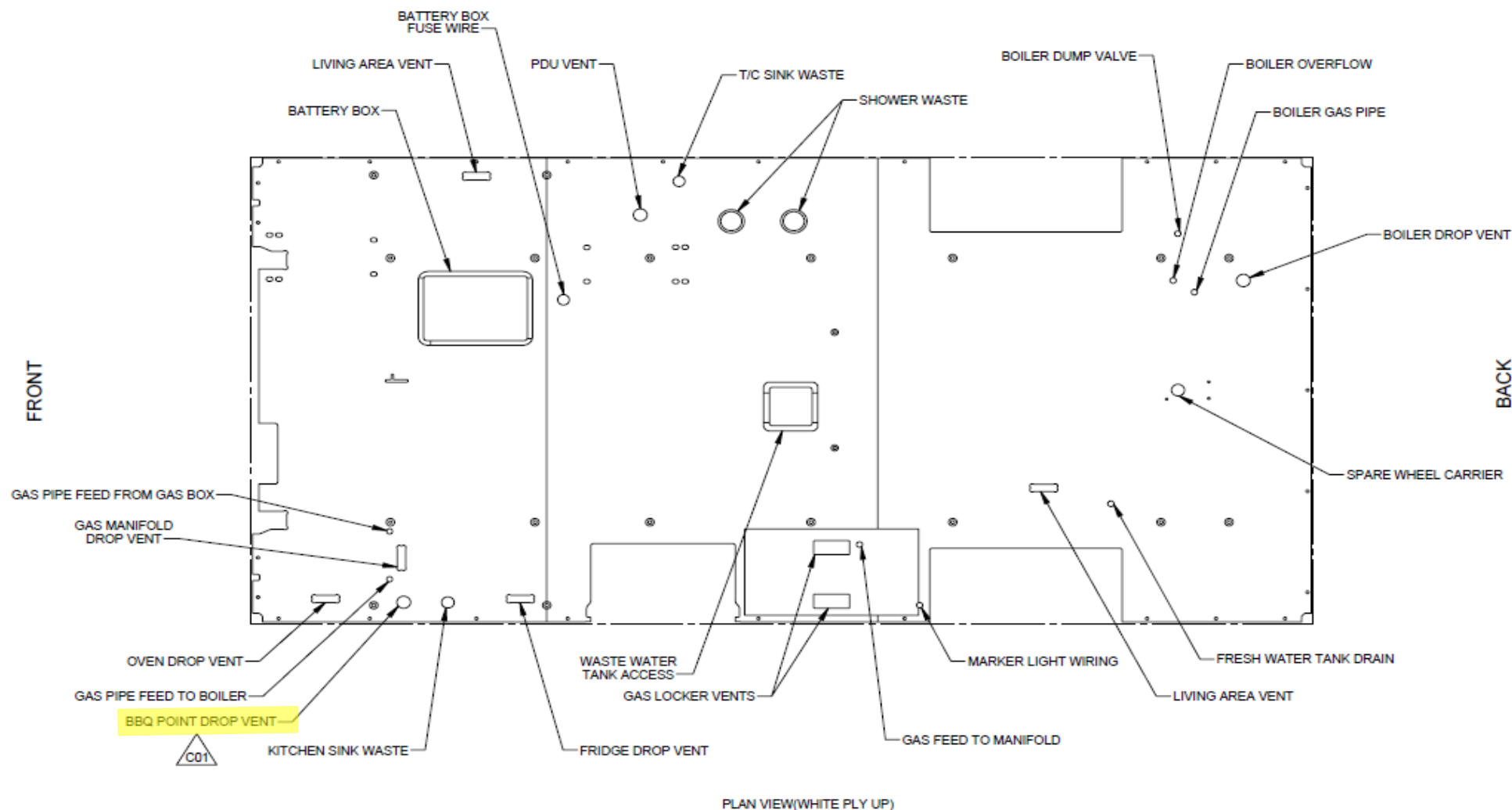
Model 70-6

Revision:

1

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70-6 Floor Plan View



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Operator Reference Sheet

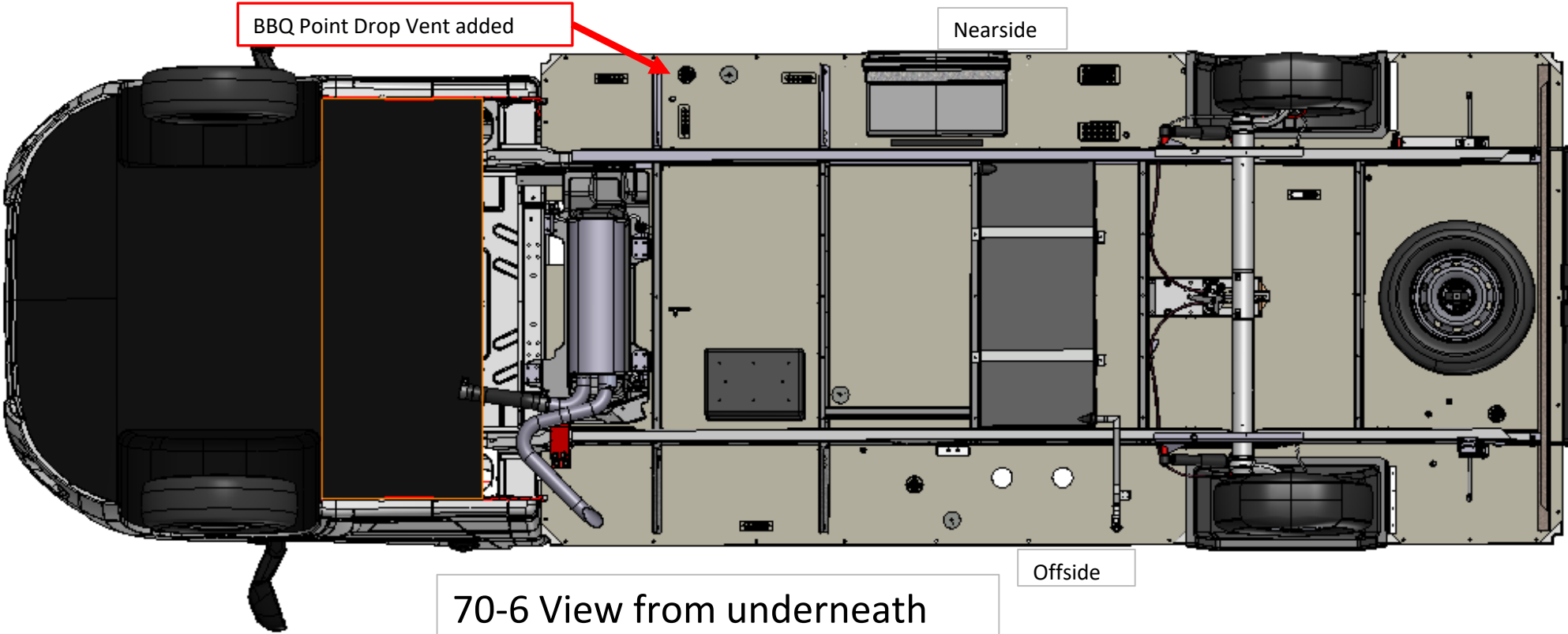
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Model 70-6

Revision:

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Operator Reference Sheet

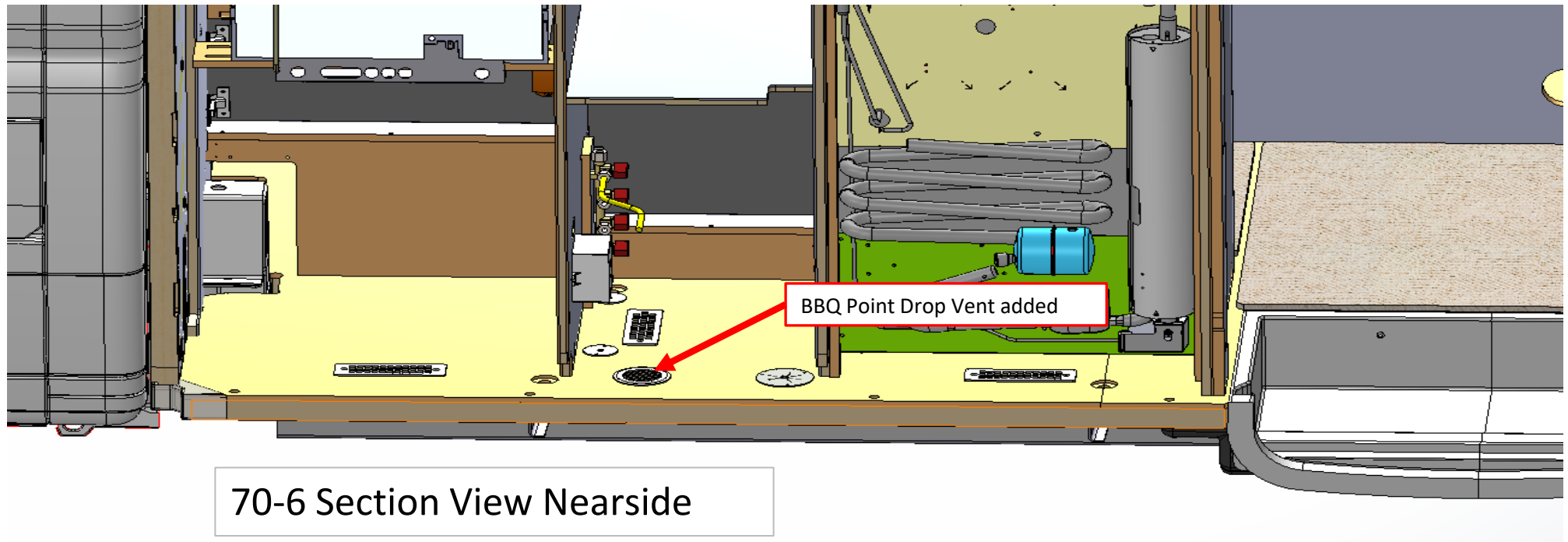
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Model 70-6

Revision:

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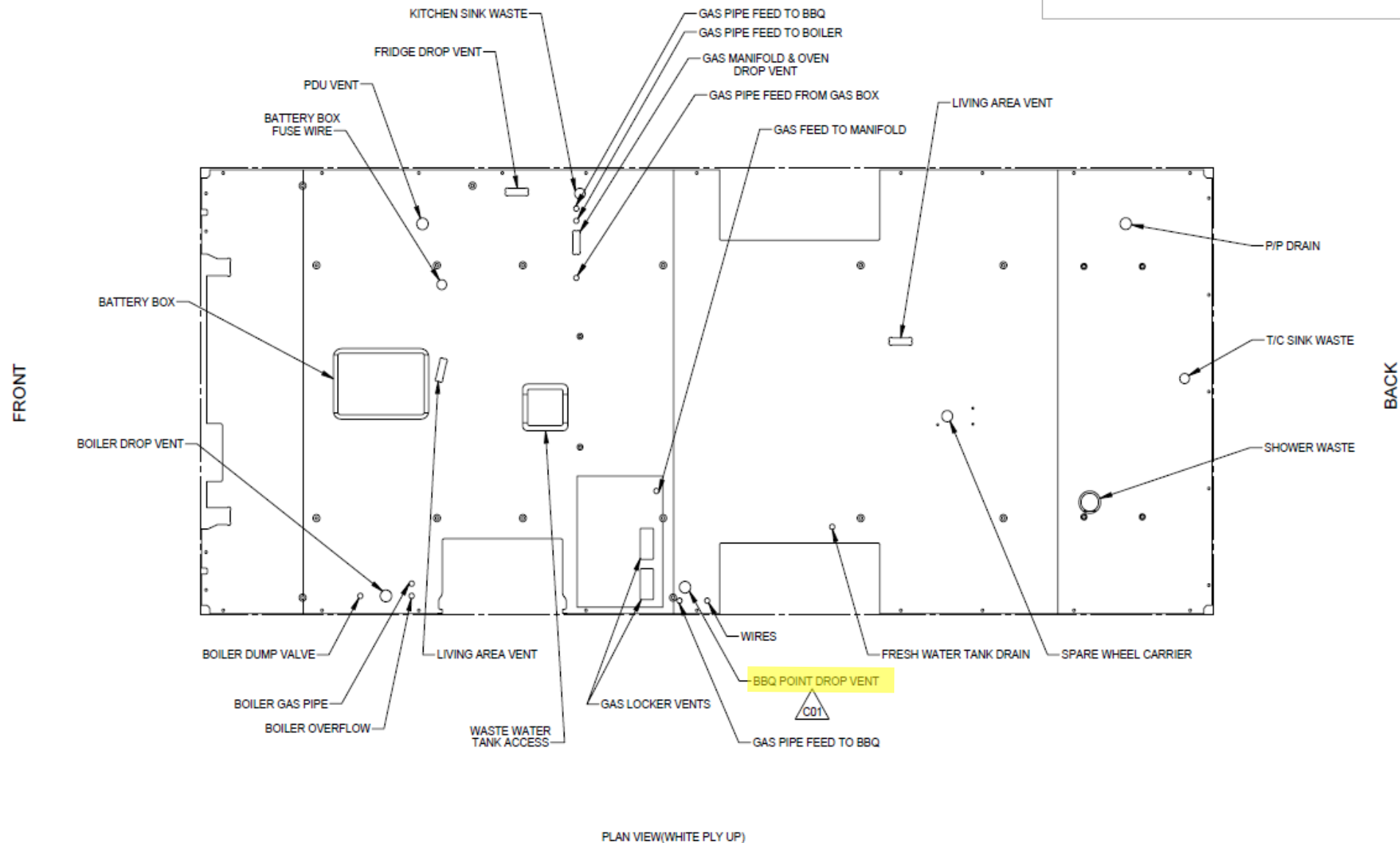
Model 76-2

Revision:

1

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76-2 Floor Plan View



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Operator Reference Sheet

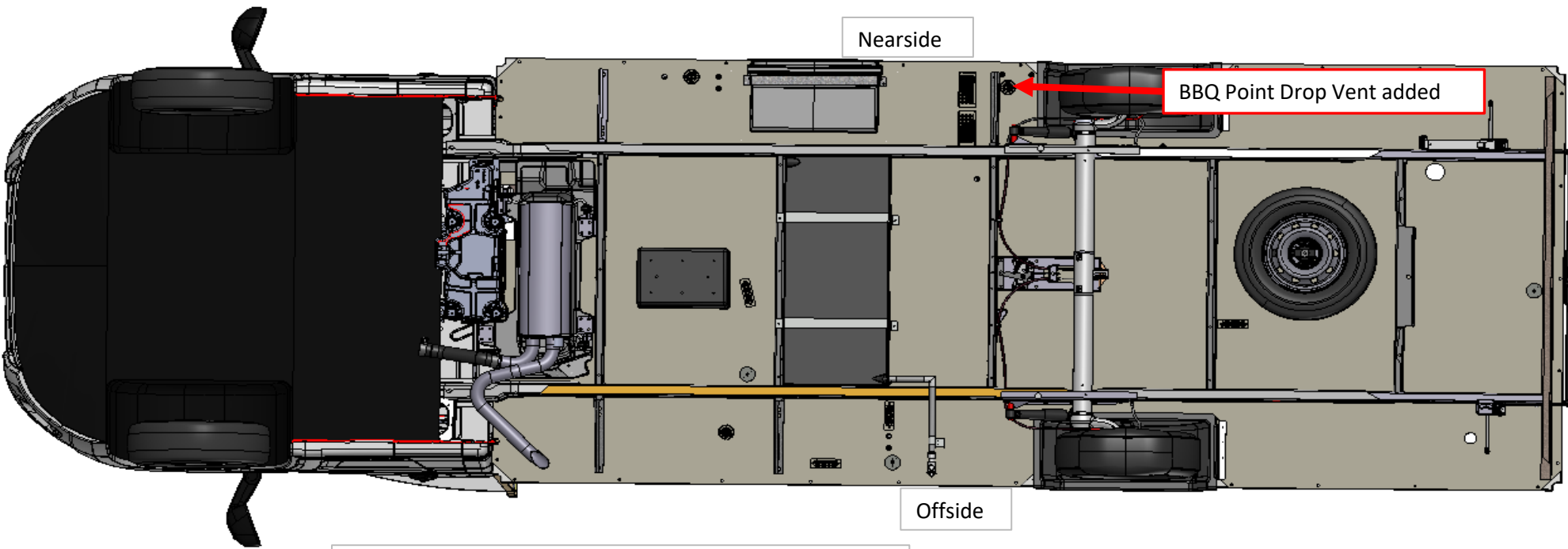
Z-RPC-STD-P-SP-0010

Model 76-2

Revision:

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76-2 View from underneath

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Operator Reference Sheet

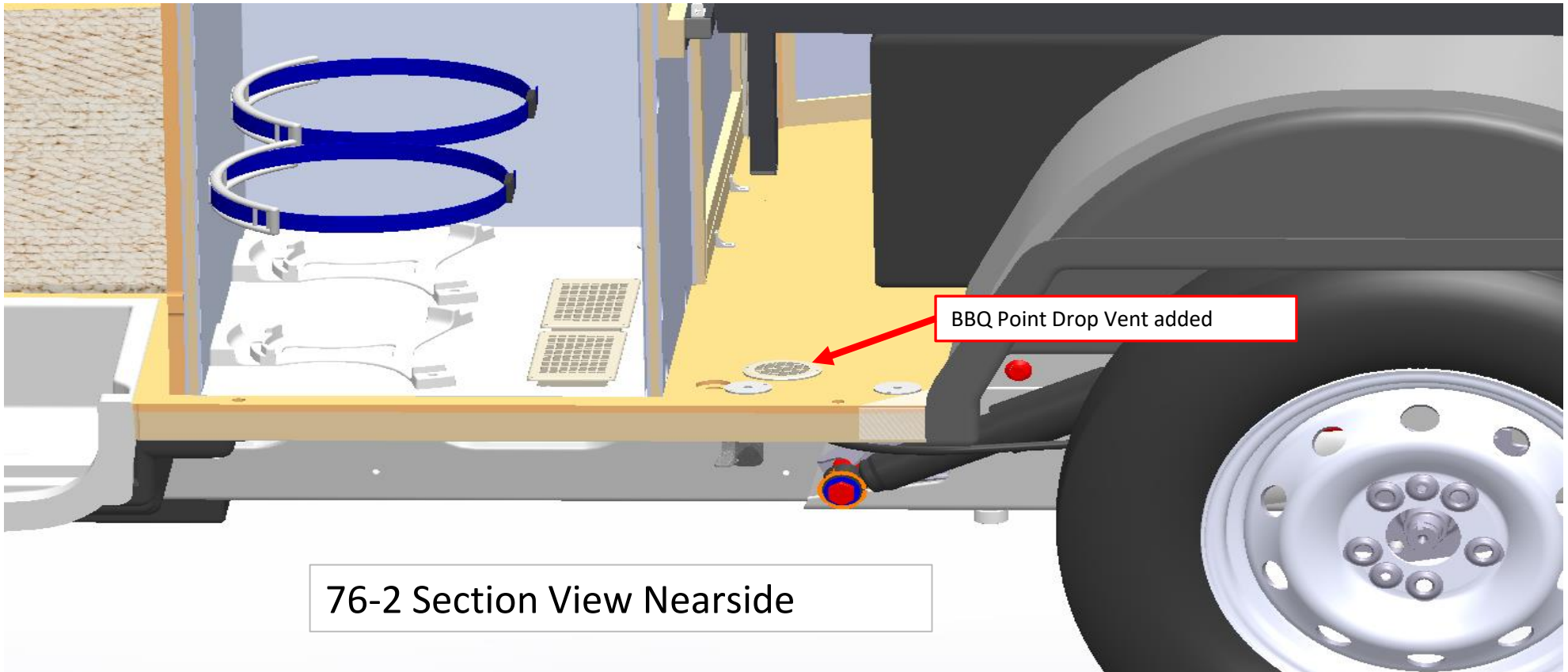
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Model 76-2

Revision:

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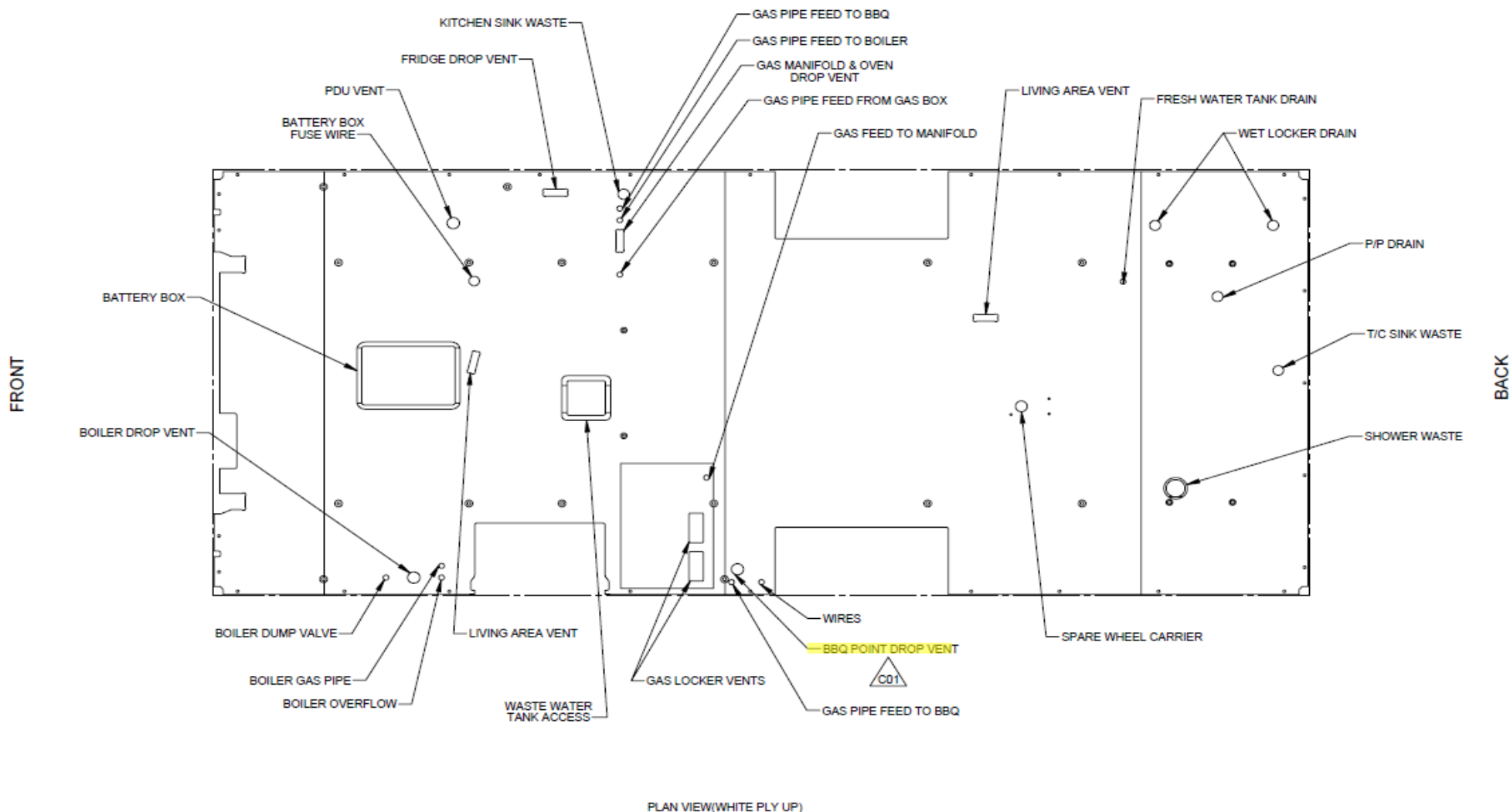
Model 76-2T

Revision:

1

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76-2T Floor Plan View



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Operator Reference Sheet

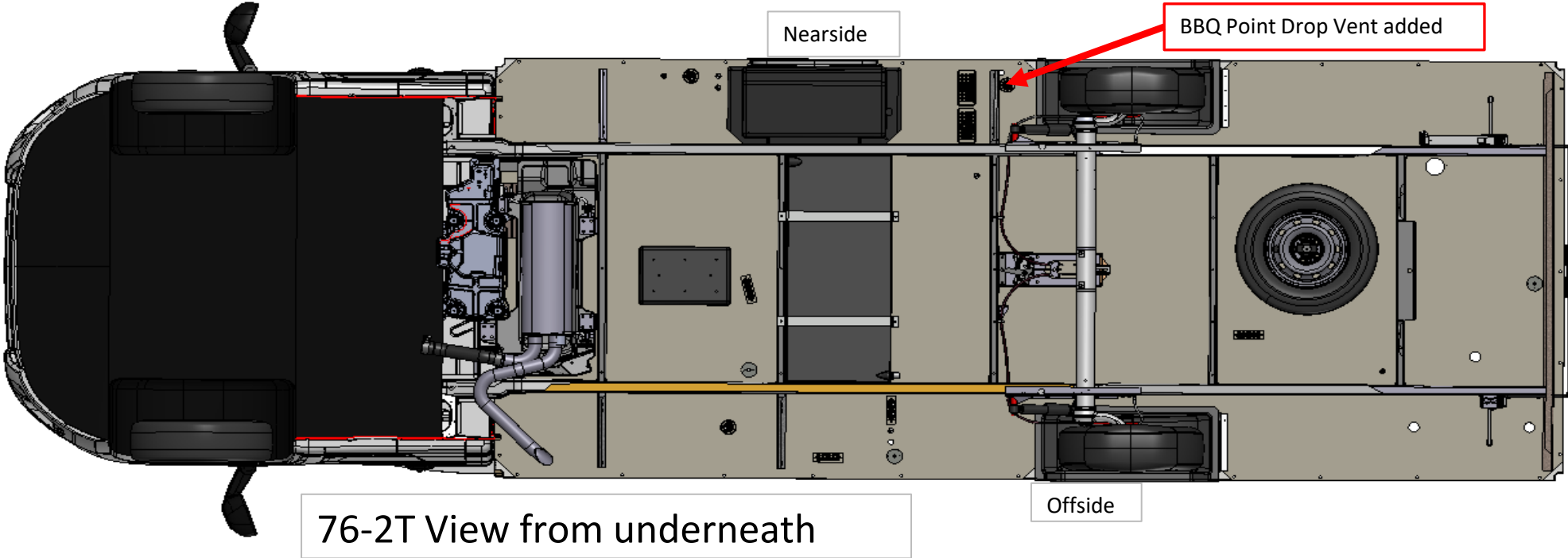
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Model 76-2T

Revision:

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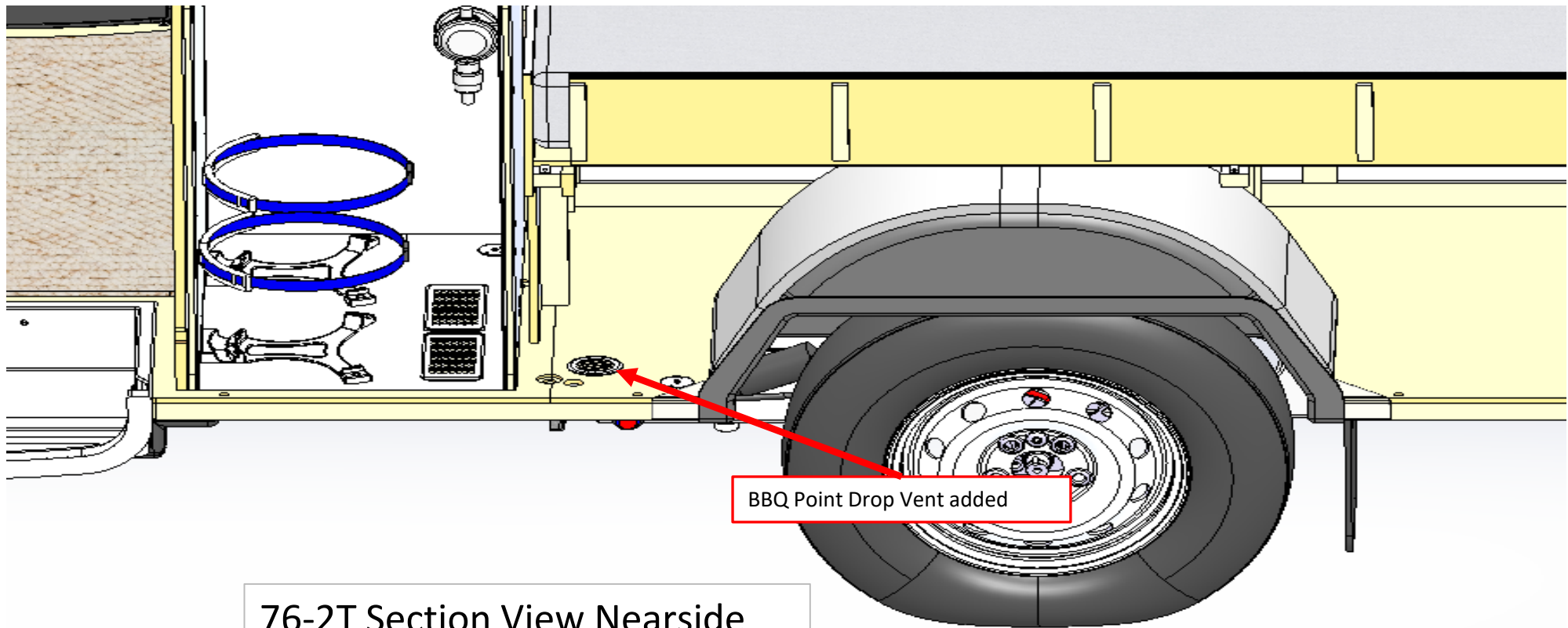
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Model 76-2T

Revision:

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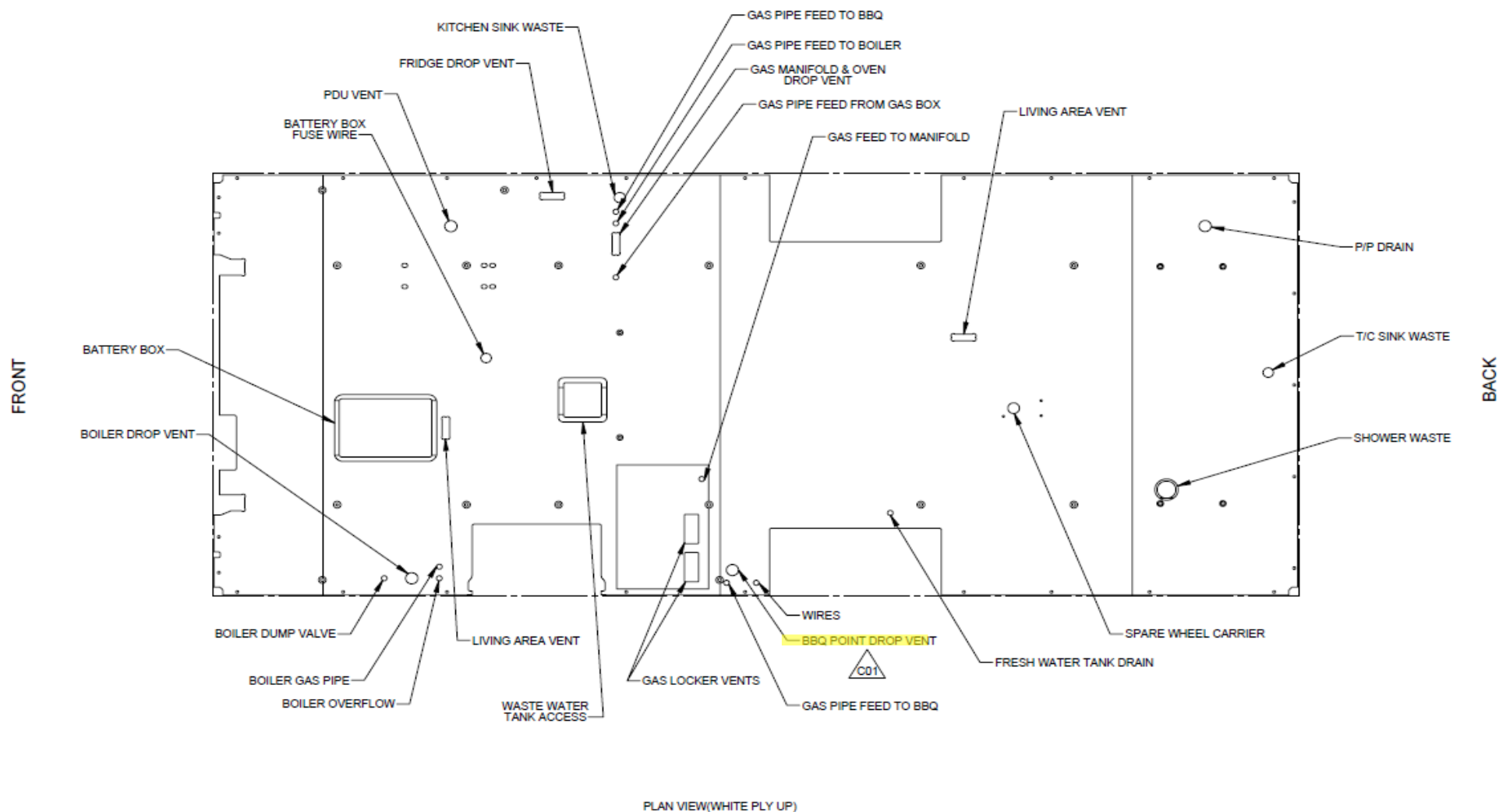
Model 76-4

Revision:

1

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76-4 Floor Plan View



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Operator Reference Sheet

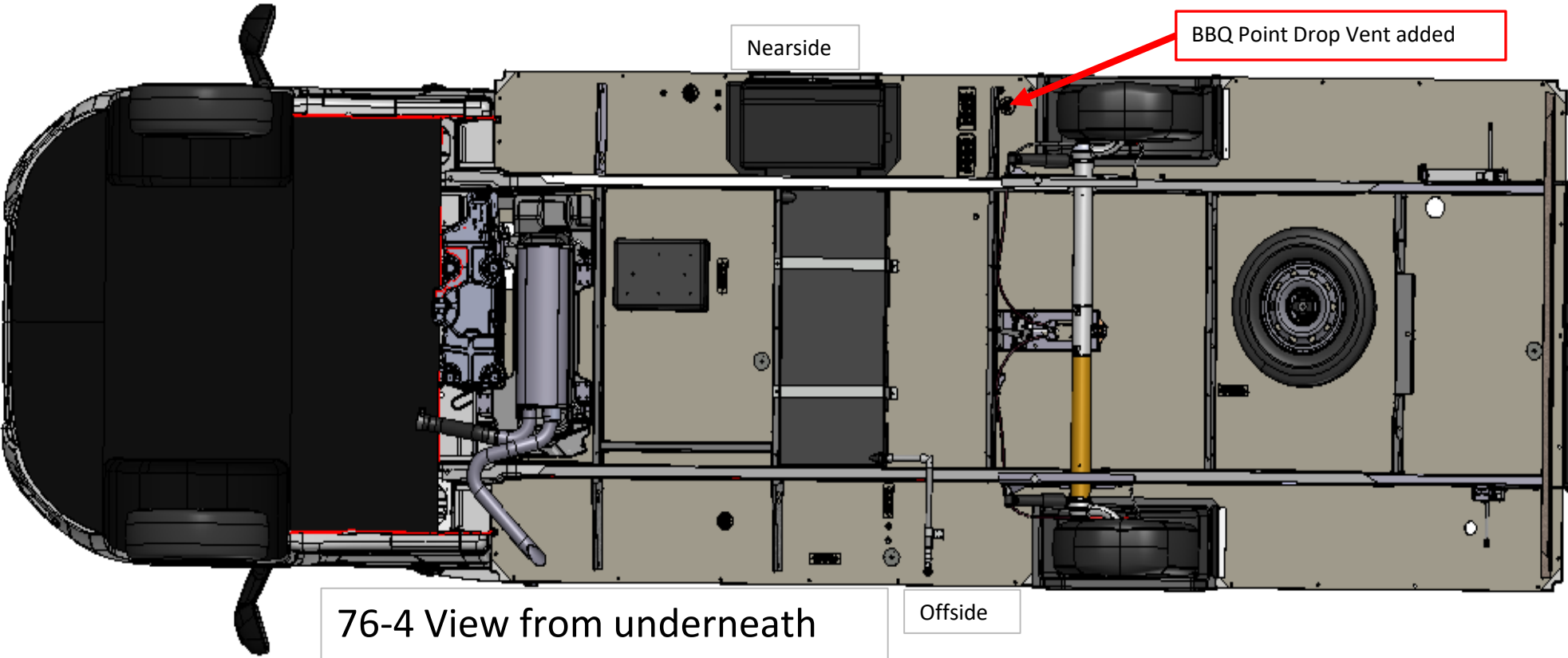
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Model 76-4

Revision:

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Operator Reference Sheet

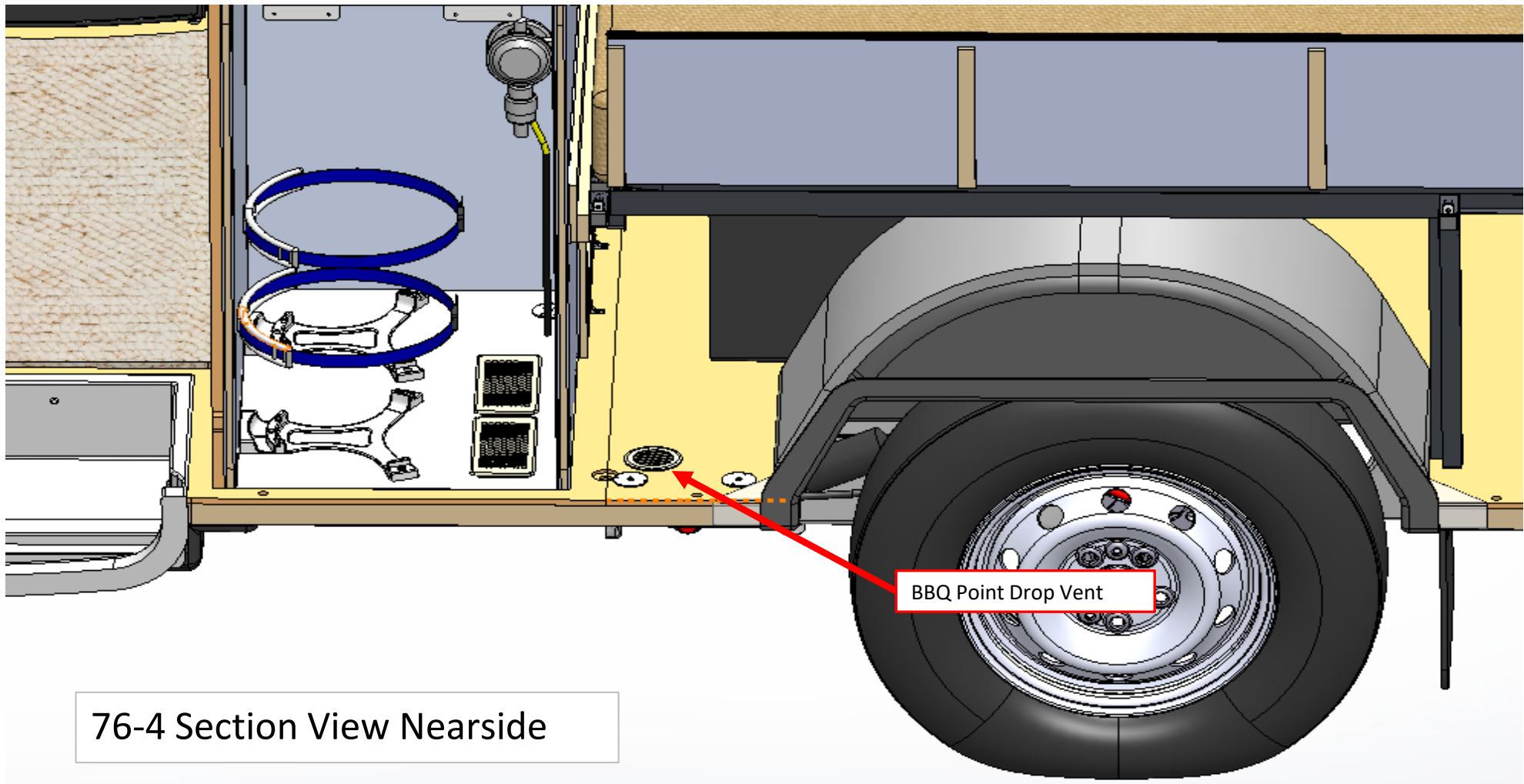
Z-RPC-STD-P-SP-0010

Model 76-4

Revision:

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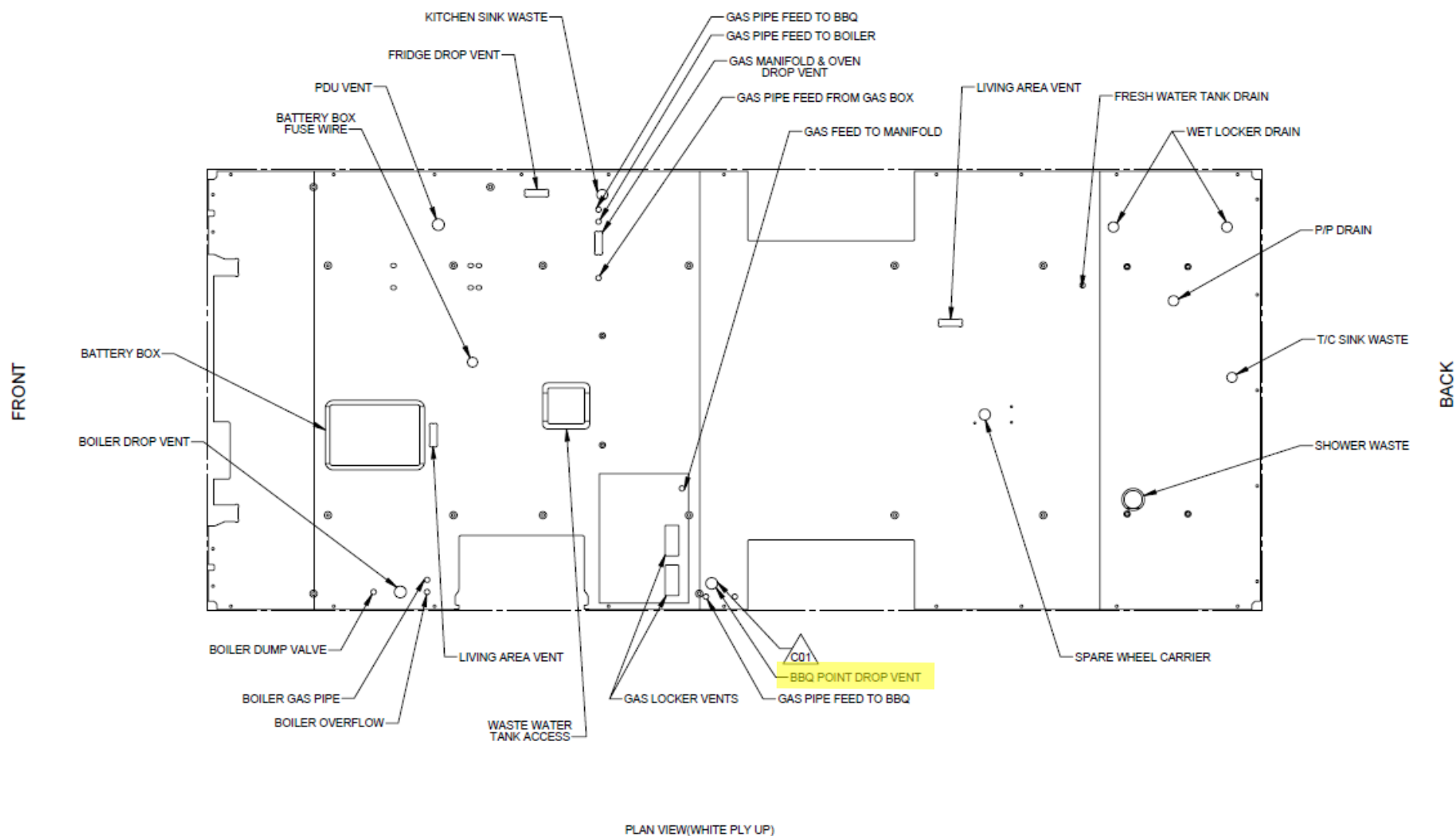
Model 76-4T

Revision:

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76-4T Floor Plan View



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Operator Reference Sheet

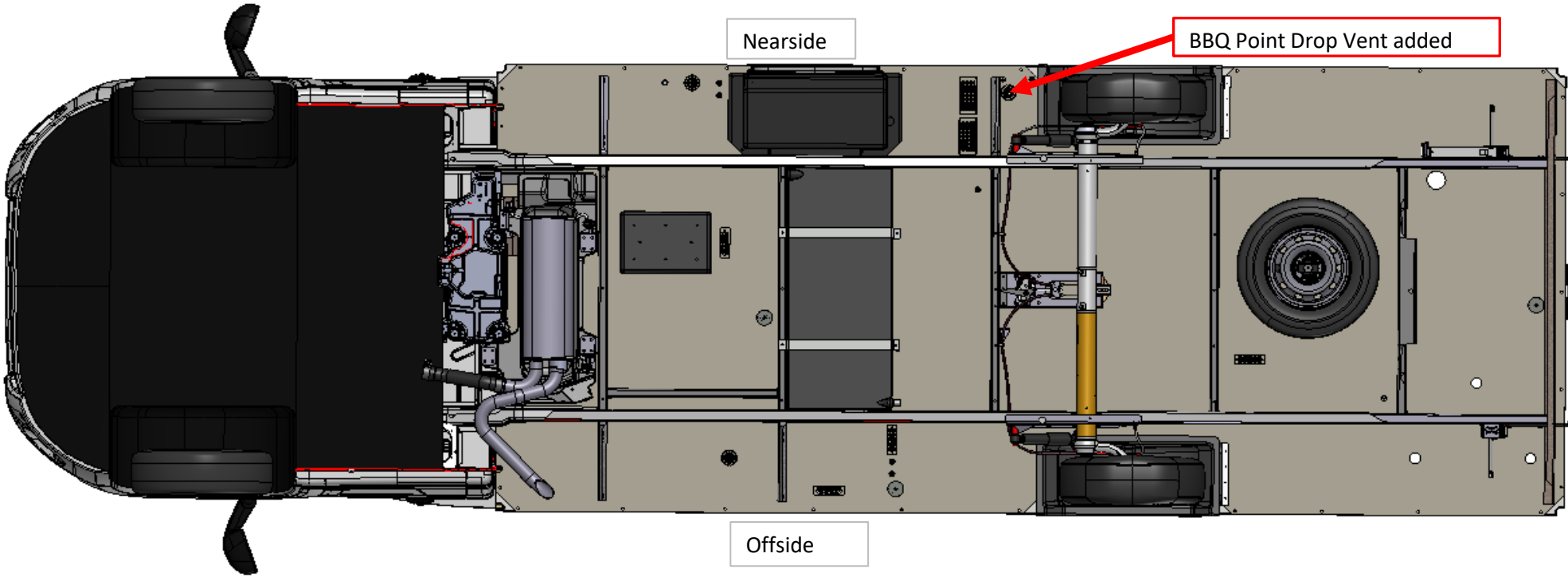
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Model 76-4T

Revision:

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76-4T View from underneath

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Operator Reference Sheet

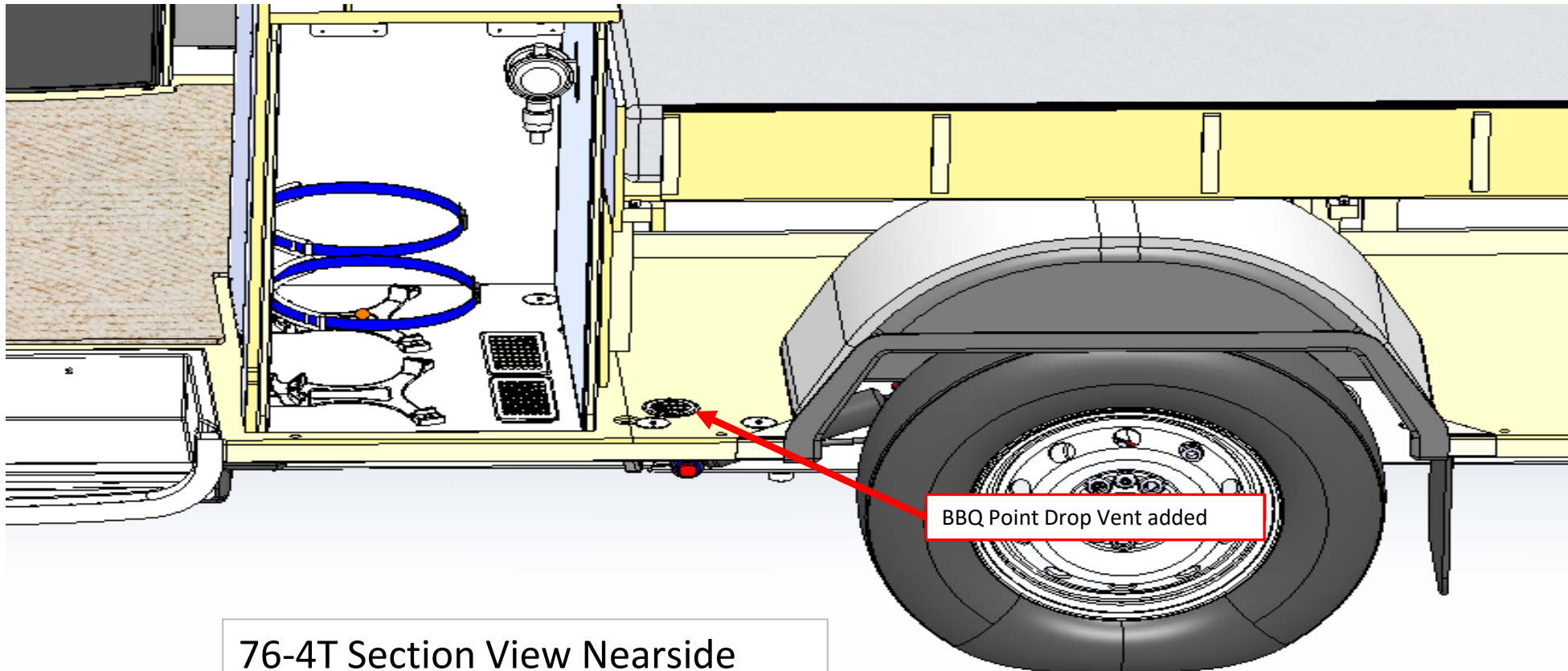
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Model 76-4T

Revision:

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