



TB-C-0048

Bailey of Bristol Caravan Technical Bulletin

Alicanto Grande – CPL Retro-Fit

Dear Colleagues

Due to the possible misalignment of some CPLs within the Alicanto Grande caravan range we have a rectification process sheet to resolve any reported instances of CPL misalignment you may receive.

We would like to take this opportunity to thank you for your continued support and assistance.

Standard operation time allowance: **30 minutes**

Document SOP: **Z-SOP-RPC-P-SP-0005 – Alicanto CPL Retro-Fit**



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STANDARD OPERATING PROCEDURE / SOP








Calculated Cycle time:





ALICANTO C.P.L RETRO-FIT



Z-SOP-RPC-P-SP-0005




Document Revision History						Product Affected:		Caravan	
Revision	Reason For Change			PREPARED BY	RELEASE DATE	Model Range:		Alicanto	
A01	EASE OF FITMENT AND SHAPE RETENTION			DALE MOSS	11/10/2019	Log Category:		RPC	
A02						Information Source:		D Moss	
A03						Initial Release Author:		D Moss	
A04						Latest Release Date:		11/10/2019	
A05						Additional Training Req:		NO	
A06						Production Hand Over			
A07						Production Line:			
A08						Station No:			
A09						MTL Name:			
A10						MTL Signature:			
Document Approval & Sign Off									
Revision	PREPARED BY								
A01	DALE MOSS								
A02									
A03									
A04									
A05									
A06									
A07									
A08									
A09									
A10									
PPE Requirements Contained within this document:						Additional Information:			
						* Ensure Any Sealant/Adhesive Being Used Is Within It's Expiry Date.			
						*			
						*			
						*			
						*			
						*			

What's Required				
TOOLING				
cordless battery drill	auto retract Stanley knife	Description	Description	Description
				
Description	Description	Description	Description	Description
What's Required				
PARTS				
TESA TAPE	SCREW CAPS	SCREW 3.5X50MM	SCREW 3.5X25MM	CPL light plinth
Part No:1kf0151	Part No:1350676	Part No:1400028	Part No:1400031	Part No:
				
Description	Description	Description	Description	Description
Part No:	Part No:	Part No:	Part No:	Part No: Dependant on type/model




Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.


Opp 1	Operation Description:	Visual Aid:	Section Information:	
	remove all screw caps and release all screw fixings from light plinth, now you can access and disconnect the light harness. There are seven fixings in the light plinth.		<u>Tools</u> 	<u>Parts</u>
Health & Safety Information:			PPE:	

Opp 3	Operation Description:	Visual Aid:	Section Information:	
	<p>carefully remove Velcro from blind and uprights, cut down uprights to a length of 1350mm up from the bottom.</p>	 	<p><u>Tools</u></p>	<p><u>Parts</u></p>
<p>Health & Safety Information:</p>			<p>PPE:</p>	


Opp 4	Operation Description:	Visual Aid:	Section Information:	
	apply a strip of Tesa tape on to each side of the blind, peel back the backing tape to create a pig tail as in picture.		<div><u>Tools</u></div> <div>AUTO BLADE RETRACT</div> 	<div><u>Parts</u></div> 
Health & Safety Information:			PPE:	

Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.




Opp 5	Operation Description:	Visual Aid:	Section Information:	
	<p>relocate the uprights making sure they line up flush with the bottom edge of the bottom blind cap. Fix in to the plith each side of the window blind using x4 3.5x25mm screws.</p>		<p><u>Tools</u></p> 	<p><u>Parts</u></p> 
Health & Safety Information:			PPE:	

Opp 6	Operation Description:	Visual Aid:	Section Information:	
	position the inner edge of the upright in line with the upper blind cap, peel away the adhesive tape backing and press in to position.		<u>Tools</u>	<u>Parts</u>
Health & Safety Information:			PPE:	





Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.

Opp 8	Operation Description:	Visual Aid:	Section Information:	
Re-connect light harness and test all lighting and switches.			<u>Tools</u>	<u>Parts</u>
Health & Safety Information:			PPE:	


Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.

Opp 10	Operation Description:	Visual Aid:	Section Information:	
	ensure the inner frame is seated against the rear of the roof surround, fix the rear central screw to the ceiling using x1 3.5x50 crp.		<u>Tools</u>	<u>Parts</u>
				
Health & Safety Information:			PPE:	

Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.

Opp 11	Operation Description:	Visual Aid:	Section Information:	
align the cpl aperture with the roof light surround and fix to the ceiling using x4 3.5x50 crp.			<u>Tools</u>	<u>Parts</u>
				 
Health & Safety Information:			PPE:	

Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.

Opp 13 Operation Description:		Visual Aid:	Section Information:	
CORRECTLY FITTED C.P.L .			<u>Tools</u>	<u>Parts</u>
Health & Safety Information:			PPE:	

Note: Inspect all components for damage before construction and keep all benches plus work stations clean, prevention is a reduction to risk.