

Bailey of Bristol Caravan Technical Bulletin Alicanto Grande – CPL Retro-Fit

Dear Colleagues

Due to the possible misalignment of some CPLs within the Alicanto Grande caravan range we have a rectification process sheet to resolve any reported instances of CPL misalignment you may receive.

We would like to take this opportunity to thank you for your continued support and assistance.

Standard operation time allowance: 30 minutes

Document SOP: Z-SOP-RPC-P-SP-0005 - Alicanto CPL Retro-Fit







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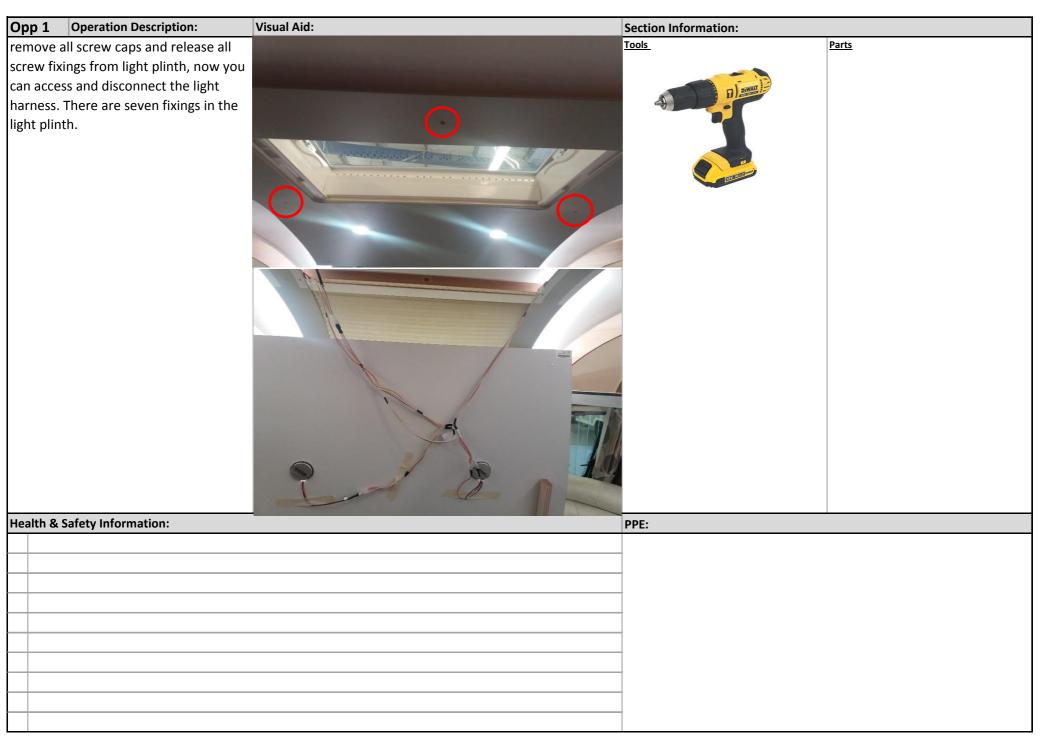


ALICANTO C.P.L RETRO-FIT

Z-SOP-RPC-P-SP-0005

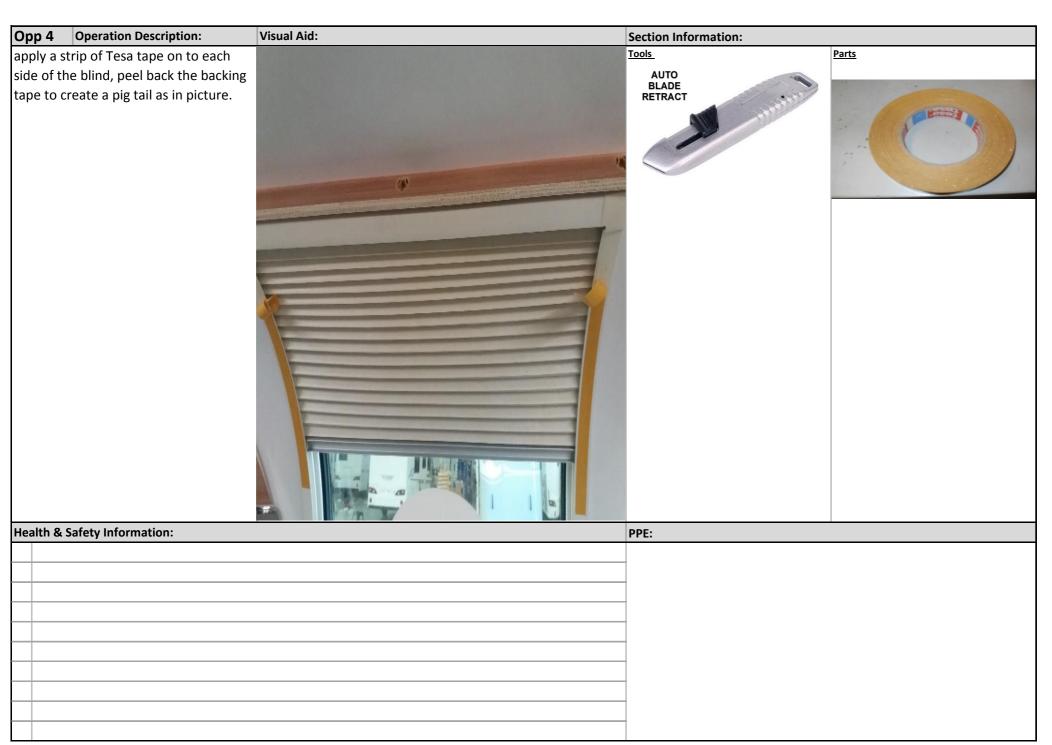
Document Revision History					Product Affe	stod.	Caravan		
Revision		Reason For	Change		PREPARED BY	RELEASE DATE	Product Affe	ctea:	Caravan
A01	EA	SE OF FITMENT AND	SHAPE RETENTION		DALE MOSS	11/10/2019	Model Ran	σo:	Alicanto
A02							Wiodei Kai	gc.	AllCallto
A03							Log Catego	rv.	RPC
A04							Log Catego	,, y .	I III C
A05							Information S	ource.	D Moss
A06							information 3		D 101055
A07							Initial Release	Author:	D Moss
A08							miliai nelease		D 111033
A09							Latest Release	Date:	11/10/2019
A10									==, ==, ====
		Docume	nt Approval & Sigr	n Off			Additional Trair	ing Rea:	NO
Revision	PREPARED BY								
A01	DALE MOSS						Production Hand Over		
A02									
A03							Production Line	e:	
A04									
A05							Station No:		
A06									
A07							MTL Name:		
A08									
A09 A10							MTL Signature	•	
		PPE Req	uirements Contained	within this do	cument:				Additional Information:
							e Any Sealant/Adhesive Being s Within It's Expiry Date.		

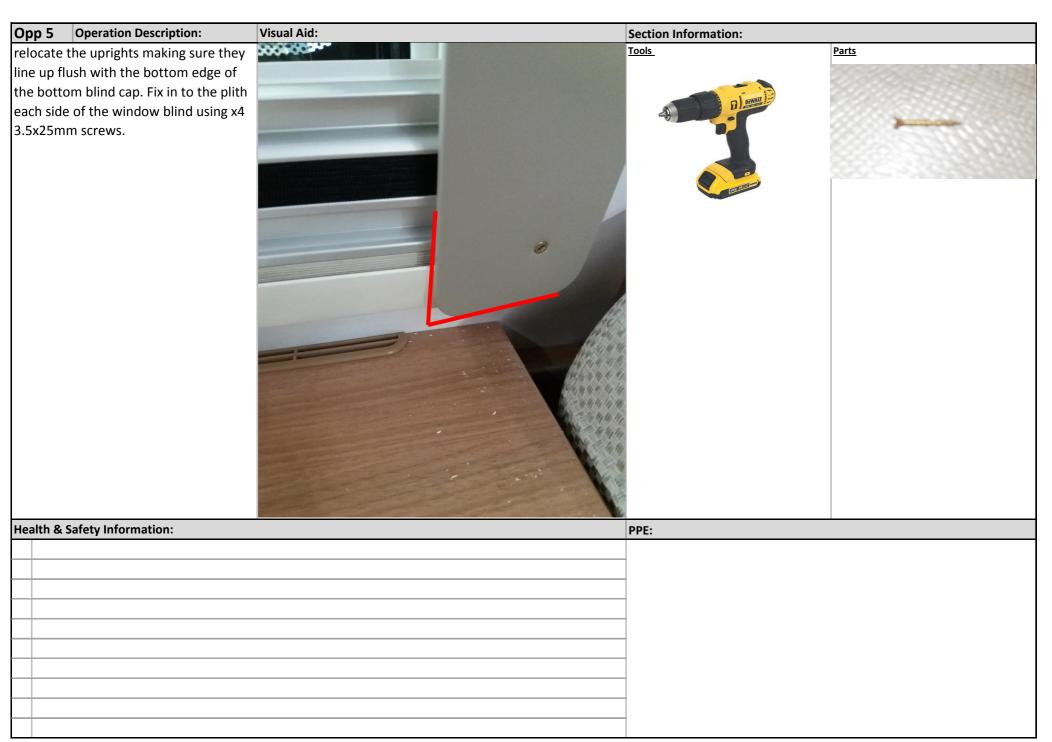
What's Required							
TOOLING							
cordless battery drill	auto retract Stanley knife	Description	Description	Description			
a) Di Bawur ja	AUTO BLADE RETRACT						
Description	Description	Description	Description	Description			
		What's Poquired					
		What's Required PARTS					
TESA TAPE	SCREW CAPS	SCREW 3.5X50MM	SCREW 3.5X25MM	CPL light plinth			
Part No:1kf0151	Part No:1350676	Part No:1400028	Part No:1400031	Part No:			
Description	Description	Description	Description	Description			
Part No:	Part No:	Part No:	Part No:	Part No: Dependant on type/model			



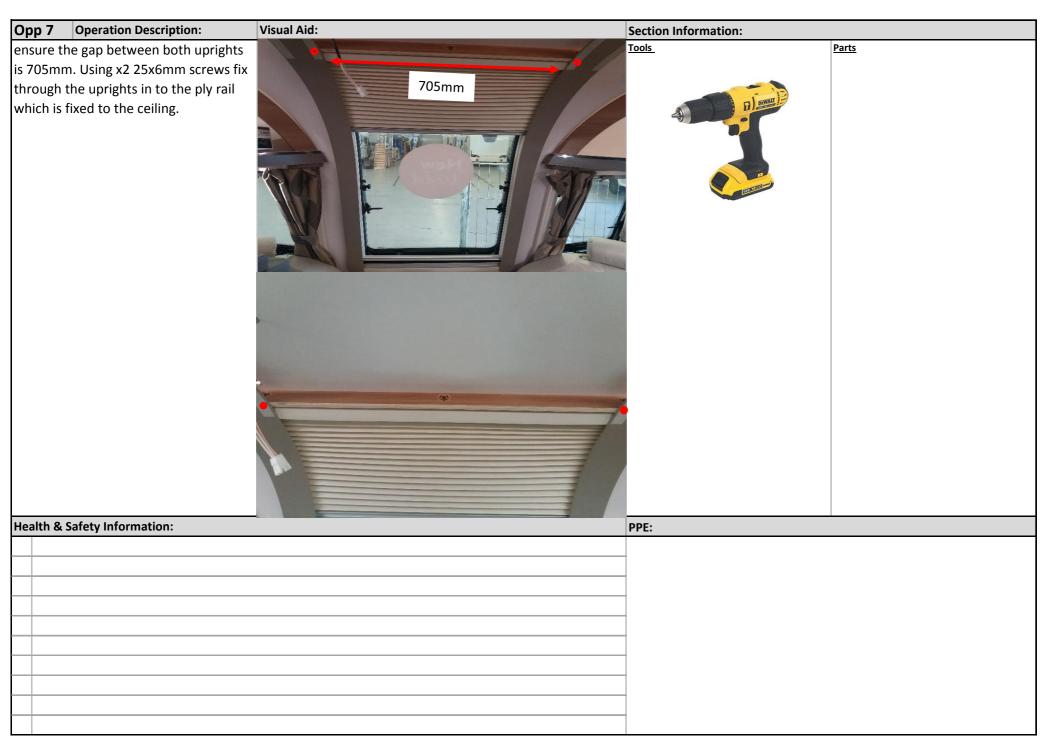
Opp 2	Operation Description:	Visual Aid:	Section Information:	
remove	screw caps and screws from uprights, peel away from the		Tools Parts	<u>S</u>
Health &	Safety Information:		PPE:	

Эрр 3	Operation Description:	Visual Aid:	Section Information:	
careful	y remove Velcro from blind and	1.12 - 1.	<u>Tools</u>	<u>Parts</u>
upright	s, cut down uprights to a length	The state of the s		
of 1350	mm up from the bottom.			
		1.1		
		The state of the s		
Health 8	& Safety Information:		PPE:	
+				



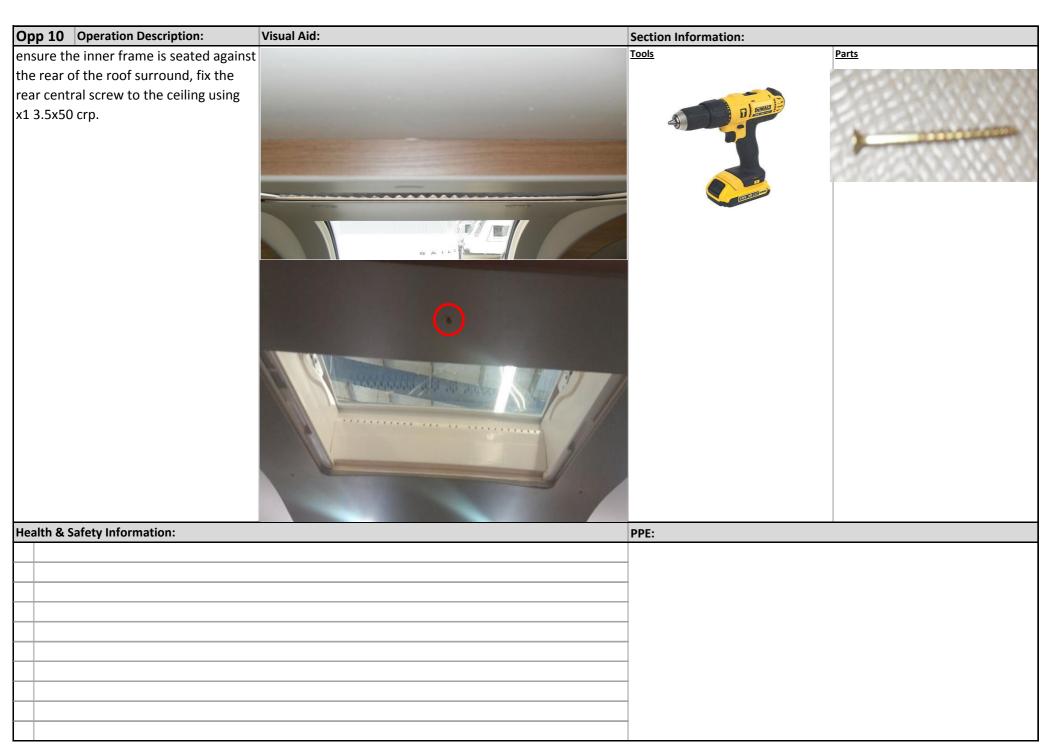


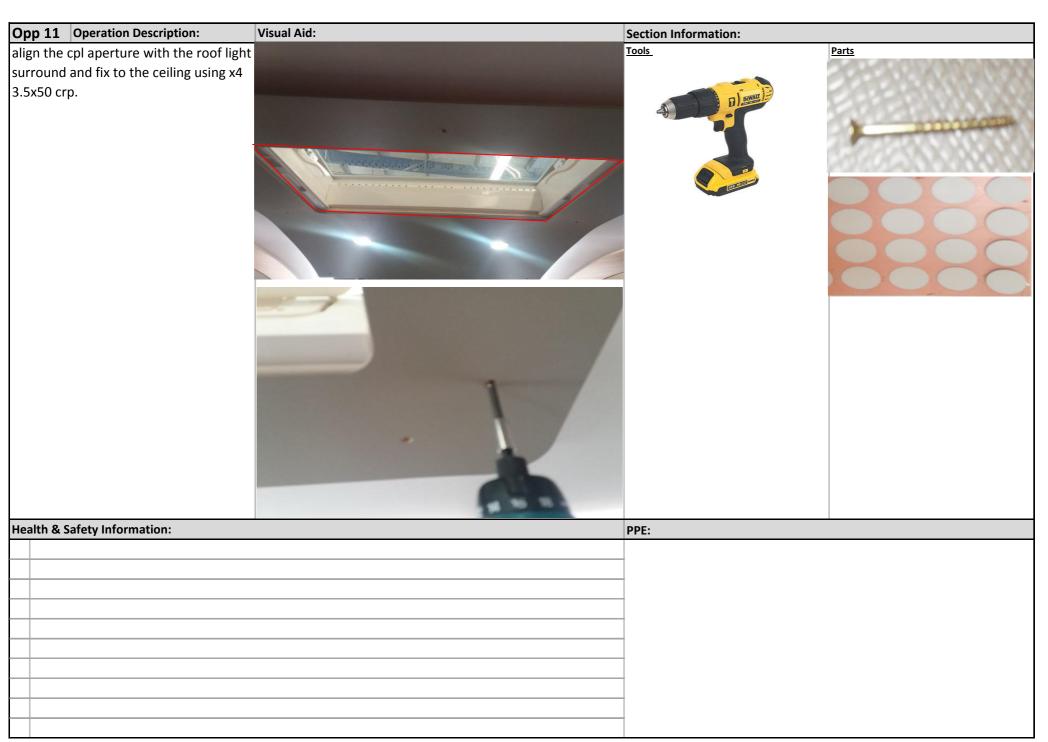
Орр 6	Operation Description:	Visual Aid:	Section Information:	
	the inner edge of the upright in		<u>Tools</u>	<u>Parts</u>
	the upper blind cap, peel away			
the adhe	sive tape backing and press in			
to positio	n.			
		//		
Health & S	Safety Information:		PPE:	

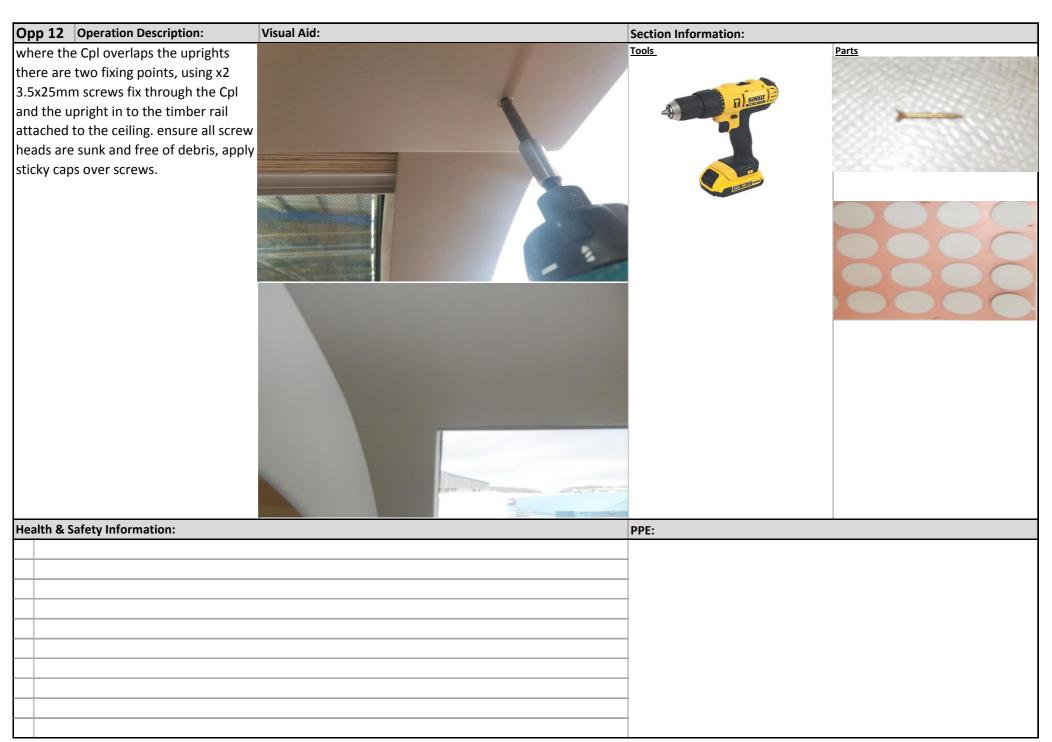


Орр 8	Operation Description:	Visual Aid:	Section Information:	
Re-conne	ect light harness and test all nd switches.			Parts
Health &	Safety Information:		PPE:	

Эрр 9	Operation Description:	Visual Aid:	Section Information:	
ift Cpl a	nd position timber frame		<u>Tools</u>	Parts
attache	d around the roof light			
urroun	d.			
		D T		
			/	
		Control of the second		
lealth &	Safety Information:		PPE:	
_				







Opp 13	Operation Description:	Visual Aid:	Section Information:	
	CTLY FITTED C.P.L .		Tools	Parts
Health &	Safety Information:		PPE:	
			-	